



NASHUA® 398 Premium Grade Duct Tape

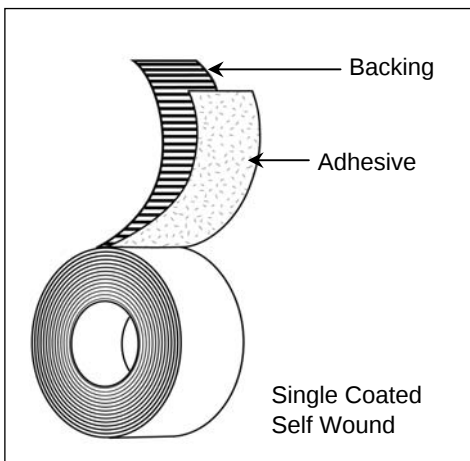
APPLICATIONS

- Home and general repair.
- Bundling, patching, and mending.
- HVAC industry to duct and equipment applications
- High quality maintenance tape for a variety of manufacturing environments.
- Asbestos removal and PE hanging.

FEATURES & BENEFITS

- High quality polyethylene coated cloth.
- Conforms well to irregular surfaces.
- Adheres to a wide variety of substrates.
- Tears straight, hangs straight, and curl resistant.
- Easy unwind.
- Tested in accordance with UL 723.
- **Contributes toward satisfying EQ Credit 4.1 (Low Emitting Materials Adhesives & Sealants) under LEED®.**

CONSTRUCTION



PRODUCT DESCRIPTION

Single-Coated Construction

Backing:

- Polyethylene Coated Cloth

Adhesive:

- Rubber

Colors:

- Black, Blue, Green, Burgundy, Olive Drab, Red, Yellow, White, Silver

TEST DATA

Test	Typical Value	Typical Value (Metric)	Test Method
Total Thickness	11 mils	279.40 μ	ASTM D 1000
Adhesion to Steel	47 oz./in.	5.14 N/cm	PSTC-1
Adhesion to Backing	46 oz./in.	5.03 N/cm	PSTC-1
Tensile Strength	27 lb./in.	47.28 N/cm	ASTM D 1000
Unwind Force	62 oz./in.	6.786 N/cm	ASTM D 1000
Maximum Performance Temperature	200 F		
Flame Spread	10		
Smoke Developed	10		
VOC Content	<1 g/L		

Recommended storage conditions: 40-60% Humidity, 60°F-80°F

**Products are not reviewed or certified under the LEED® Rating System. LEED® credit requirements cover the performance of materials in aggregate, not the performance of individual products or brands. For more information on LEED®, visit www.usgbc.org/leed.

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