

#### Mix Inside Closed Shipping Cans

- Efficient “corner-over-corner” tumbling action
- Use common 1 to 5 gallon pails for mixing

Model 1-305-1 shown

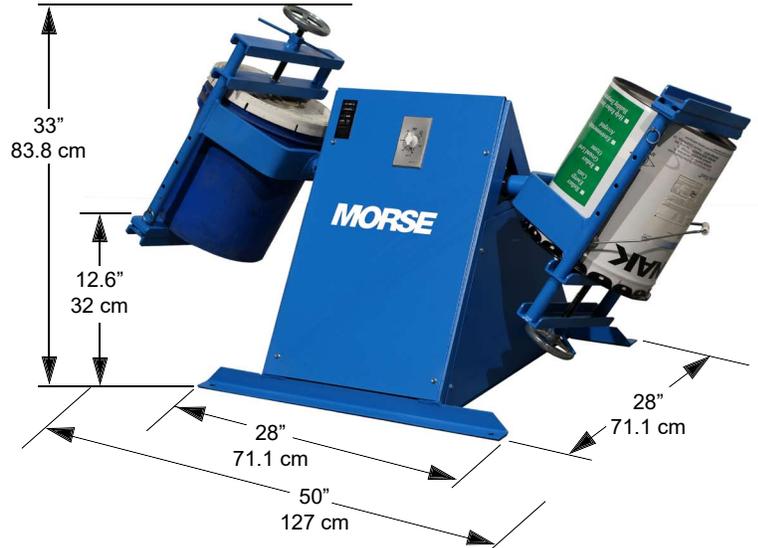


Single Can Tumblers rotate one can “corner-over-corner”

#### >> Watch Video <<

- Use separate can for each batch
- No container to purge between batches

Model 2-305-1 shown



Double Can Tumblers rotate one or two cans at a time

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## PailPRO™ Can Tumblers

Rotate your cans or pails to thoroughly blend ingredients with an efficient “corner-over-corner” mixing action. Morse Can Tumblers are perfect to mix or blend small batches... or you can tumble parts with media to polish or deburr.

Mixing in ordinary pails, instead of using special containers or insertion mixers, saves time and money! There is no costly transfer and no messy clean-up. It reduces the possibility of spills and the hazards of worker exposure to the product.

The cans are held at an angle to the horizontal rotating shaft to provide a thorough “corner-over-corner” mixing action. Quickly secure a can in the holder with the adjustable bottom cross bar and screw-down top bar with locking handle. A 1/4 HP motor provides plenty of power for long service. It rotates the pail at a constant 23 RPM (19 RPM on 50Hz models) in one direction – the unit does not shake or oscillate cans. The heavy-duty steel frame stands steady while tumbling.

- Handles Can: 4.5" to 16.5" (11.4 to 42 cm) tall  
Up to 12.5" (31.75 cm) in diameter
- Rotation Speed: 23 RPM on 60Hz models  
19 RPM on 50Hz models
- Capacity: 100 Lb. (45 kg) per can
- Motor: AC Single or 3 phase, 60 or 50 Hz  
Explosion proof available  
Air powered models available

Single phase, 115V models (models 1-305-1 and 2-305-1) are equipped with an adjustable timer. This allows the operator to select a running time up to 60 minutes with automatic shut-off. Other motor types do not include timer, cord or plug, and must be wired according to your local codes by a qualified electrician.

#### Enclosures with Safety Interlock

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Guard Enclosure shown installed with Double Can Tumbler (Can Tumbler sold separately).

Install all Morse Can Tumblers and drum rotators in accordance with OSHA requirements for enclosure with interlock, etc. For OSHA compliance, see OSHA subpart O.1910.212(a)(4) “Barrels, containers, and drums. Revolving drums, barrels, and containers shall be guarded by an enclosure which is interlocked with the drive mechanism, so that the barrel, drum, or container cannot revolve unless the guard enclosure is in place.”

Power connections and motor controls must comply with applicable codes.

**Can Tumbler Model Numbers**

Model #	Rotates	Motor		Volts AC	Hz	Phase	Full Load Amp Draw
<b>2-305-1</b>	1 or 2 cans at 23 RPM	1/4 HP	TEFC with 1 to 60 minute timer	115V	60	1	5.0
<b>2-305-1-50</b>	1 or 2 cans at 19 RPM	1/2 HP	TEFC	110 / 220V	50	1	7.2 / 3.6
<b>2-305-1-230</b>	1 or 2 cans at 23 RPM	1/4 HP	TEFC	208 / 230V	60	1	3.0 / 2.5
<b>2-305-3</b>	1 or 2 cans at 23 RPM	1/4 HP	TEFC	208-230 / 460V	60	3	1.7 / 1.3 / .7
<b>2-305-3-50</b>	1 or 2 cans at 19 RPM	1/4 HP	TENV	190 / 380V	50	3	1.2 / .6
<b>2-305-575</b>	1 or 2 cans at 23 RPM	1/2 HP	TEFC	575V	60	3	.8
<b>2-305-A</b>	1 or 2 cans at 23 RPM	1/4 HP	<a href="#">Air motor</a> **	-	-	-	-
<b>2-305-E1</b>	1 or 2 cans at 23 RPM	1/4 HP	Explosion proof *	115 / 208-230V	60	1	5.0 / 2.6-2.5
<b>2-305-E1-50</b>	1 or 2 cans at 19 RPM	1/4 HP	Explosion proof *	110 / 220V	50	1	5.2 / 2.6
<b>2-305-E3</b>	1 or 2 cans at 23 RPM	1/4 HP	Explosion proof *	208-230 / 460V	60	3	1.4-1.3 / .7
<b>2-305-E3-50</b>	1 or 2 cans at 19 RPM	1/2 HP	Explosion proof *	230 / 400V	50	3	1.7 / 1.0
<b>2-305-E575</b>	1 or 2 cans at 23 RPM	1/2 HP	Explosion proof *	575V	60	3	.7
<b>1-305-1</b>	1 can at 23 RPM	1/4 HP	TEFC with 1 to 60 minute timer	115V	60	1	5.0
<b>1-305-1-50</b>	1 can at 19 RPM	1/2 HP	TEFC	110 / 220V	50	1	7.2 / 3.6
<b>1-305-1-230</b>	1 can at 23 RPM	1/4 HP	TEFC	208 / 230V	60	1	3.0 / 2.5
<b>1-305-3</b>	1 can at 23 RPM	1/4 HP	TEFC	208-230 / 460V	60	3	1.7 / 1.3 / .7
<b>1-305-3-50</b>	1 can at 19 RPM	1/4 HP	TENV	190 / 380V	50	3	1.2 / .6
<b>1-305-575</b>	1 can at 23 RPM	1/2 HP	TEFC	575V	60	3	.8
<b>1-305-A</b>	1 can at 23 RPM	1/4 HP	<a href="#">Air motor</a> **	-	-	-	-
<b>1-305-E1</b>	1 can at 23 RPM	1/4 HP	Explosion proof *	115 / 208-230V	60	1	5.0 / 2.6-2.5
<b>1-305-E1-50</b>	1 can at 19 RPM	1/4 HP	Explosion proof *	110 / 220V	50	1	5.2 / 2.6
<b>1-305-E3</b>	1 can at 23 RPM	1/4 HP	Explosion proof *	208-230 / 460V	60	3	1.4-1.3 / .7
<b>1-305-E3-50</b>	1 can at 19 RPM	1/2 HP	Explosion proof *	230 / 400V	50	3	1.7 / 1.0
<b>1-305-E575</b>	1 can at 23 RPM	1/2 HP	Explosion proof *	575V	60	3	.7

\* Explosion proof motors are rated for class I group D and class II groups F and G.

\*\* Air powered models require plant air at 40 psi and flowing at a rate of 22 scfm. Filter, Regulator, Lubricator and valve (Morse Kit # 90010-P) should be installed in the air line ahead of the motor.

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**Options to Mix Larger Cans**

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Accommodate a can:

- Up to 16" (40.6 cm) diameter
- 11" to 22" (28 to 55.9 cm) tall
- Capacity: 100 Lb. (45.5 kg) per can

These options include raised base and larger can holder(s).

**IMPORTANT NOTE:** Larger Can Holder Options REQUIRE larger enclosures than standard can tumblers. See chart.

**Option XLC-1-305**



Single Can Tumbler shown with option to mix a larger can installed. Option XLC-1-305 includes a raised base for the Can Tumbler and 1 larger can holder.

**Option XLC-2-305**



Double Can Tumbler shown with option to mix two larger cans installed. Option XLC-2-305 includes a raised base for the Can Tumbler, and 2 larger can holders

**Options to Mix Larger Cans**

Option #	Install on	Description	Maximum Can Diameter	Can Heights Accommodated	Maximum Can Weight
<b>XLC-1-305</b>	<b>1-305 Series</b>	Option for larger can on Single Can Tumbler	16" (40.64 cm)	11" to 22" (28 to 55.9 cm)	100 Lb. (45.4 kg)
<b>XLC-2-305</b>	<b>2-305 Series</b>	Option for larger cans on Double Can Tumbler	16" (40.64 cm)	11" to 22" (28 to 55.9 cm)	100 Lb. (45.4 kg)

**Larger Enclosure Kits for Tumbler with XLC Option**

Model #	Fits Model # with XLC Option	Description
<b>GEK-XLC-1-305-1</b>	<b>1-305-1</b>	Larger Enclosure for 1-305-1 with XLC Option
<b>GEK-XLC-1-305-3</b>	<b>1-305-3</b>	Larger Enclosure for 1-305-3 with XLC Option
<b>GEK-XLC-1-305-A</b>	<b>1-305-A</b>	Larger Enclosure for 1-305-A with XLC Option
<b>GEK-XLC-1-305-E1</b>	<b>1-305-E1</b>	Larger Enclosure for 1-305-E1 with XLC Option
<b>GEK-XLC-1-305-E3</b>	<b>1-305-E3</b>	Larger Enclosure for 1-305-E3 with XLC Option
<b>GEK-XLC-2-305-1</b>	<b>2-305-1</b>	Larger Enclosure for 2-305-1 with XLC Option
<b>GEK-XLC-2-305-3</b>	<b>2-305-3</b>	Larger Enclosure for 2-305-3 with XLC Option
<b>GEK-XLC-2-305-A</b>	<b>2-305-A</b>	Larger Enclosure for 2-305-A with XLC Option
<b>GEK-XLC-2-305-E1</b>	<b>2-305-E1</b>	Larger Enclosure for 2-305-E1 with XLC Option
<b>GEK-XLC-2-305-E3</b>	<b>2-305-E3</b>	Larger Enclosure for 2-305-E3 with XLC Option