

The side mount M8725 Series liquid level float switch is polypropylene and can be mounted by 1/2" NPT threads. Polypropylene is typically suitable for use with acidic liquids such as those found in electroplating and metal cleaning. It is also a great option for lower temperature food operations. This material is a good choice for commercial appliances and equipment as well.

**Applications**

- Low temperature food processing applications as a single point liquid level float switch
- Steam tables and condensate pans to monitor high/low levels
- Single point low level float switch for pump dry protection

**Materials**

- Stem and Float: Polypropylene

**Specifications**

- Mounting: 1/2" NPT, 1/4" spade terminals
- Max. temperature: 221°F / 105°C
- Max. pressure: 100 psi

**Lead Wires**

- 24", 22 AWG, MTW insulated

**Custom Configurations**

Contact us directly for custom solutions.  
Email: info@madisonco.com

**Electrical Ratings**

- 240V AC, 0.14A; 120V AC, 0.28A; 120V DC, 0.07A; 24V DC, 0.28A

**Electrical Connectors**

- 0.25" x 0.032" QC terminals

Part Number	Minimum Media SG	Switch Rating	Approvals
M8725	0.63	30 watt, SPST	CE, UL, CSA, NSF

NOTE: Other fittings and voltages are available. [Contact us](#) to discuss your application.

### Level Switch Electrical Considerations and Reed Switch Protection

When using Madison level switches, it is important to consider the application’s electrical parameters. Our level switches utilize reed switch technology, which are glass encapsulated, magnetically actuated switches. Madison generally provides electrical ratings for resistive loads; however, where the maximum current of the load permits, the switches are capable of controlling devices such as motors, solenoids or coils that produce capacitive or inductive electrical loads. Where possible, Madison recommends the use of general-purpose/isolation relays or controllers to protect the switch.

### Protect your level switch: Protection Techniques and Common Failure Modes

Reed Switch protection is the most successful method of increasing the performance and life of your level sensor. Since every application varies, it is important to understand your protection options. The life of the reed switch is typically 1 million cycles, within rated load conditions. The table below is a guide to suggested protection techniques and common failure modes associated with each load type.

Load	Load Example	Protection	Diagram	Common Failure Modes	Failure Mode Description
Resistive (DC)	Indicator Lamp, Heaters	Current Limiting Resistor	A	In-rush Current (Switching)	In-rush current exceeds rating and welds switch closed
				Over-Current (Carry)	Carry-current exceeds rating and switch welds or burns open like a fuse
Inductive & Capacitive (DC)	Relay Coil, Solenoids, Motor	Reversing Diode	B	Over-Voltage (Arcing)	Voltage arcing during switching welds contacts closed
Inductive & Capacitive (AC or DC)		Resistor & Capacitor Network	C		
Resistive, Inductive & Capacitive (AC or DC)	Indicator Lamp, Heaters, Relay Coil, Solenoids, Motor	Varistor or MOV	D	Over-Voltage (Arcing)	Transients voltage spikes exceed breakdown voltage and weld switch closed

#### Capacitive Load

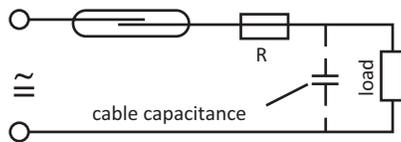


Diagram A: Current Limiting Resistor

#### Inductive Load

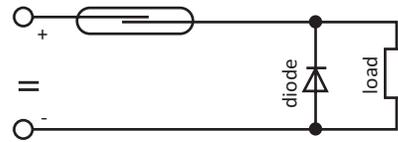


Diagram B: Reversing Diode

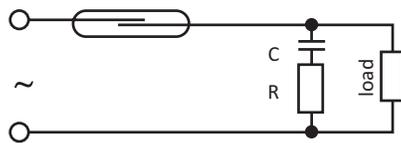


Diagram C: RC Network

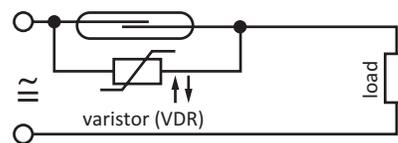


Diagram D: Varistor or MOV

For DC circuits: Insert a 1N4004 diode across the load (i.e.: relay coil) with the cathode end (marked with circular line) connected toward the positive side. This way the diode conducts only when the field collapses. General rule is to use a diode with a voltage rating at least three times the circuit voltage. A 1N4004 has a rating of 1 amp continuous, 30 amp surge, 400V max. Refer to diagram B.

For typical 120V AC circuits: Insert a 50 to 100 ohm, 1/2 watt Resistor in series with a .1 micro farad 400 to 600 volt capacitor across the switch. The capacitor is a high impedance to 60 hertz, but is essentially a short circuit to high frequencies of generated voltages. Alternately, a varistor V130LA10A by itself across the switch will also work for 120V AC. Refer to diagram D.



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