

PRODUCT INFORMATION PACKET



Model No: C180T11FZ21A

Catalog No: 193353.60

..20HP-15kW..1180RPM.DF180LD.TEFC.230/460V.3PH.60HZ.CONT.40C.1.15SF.B3/B5.....
TEFC



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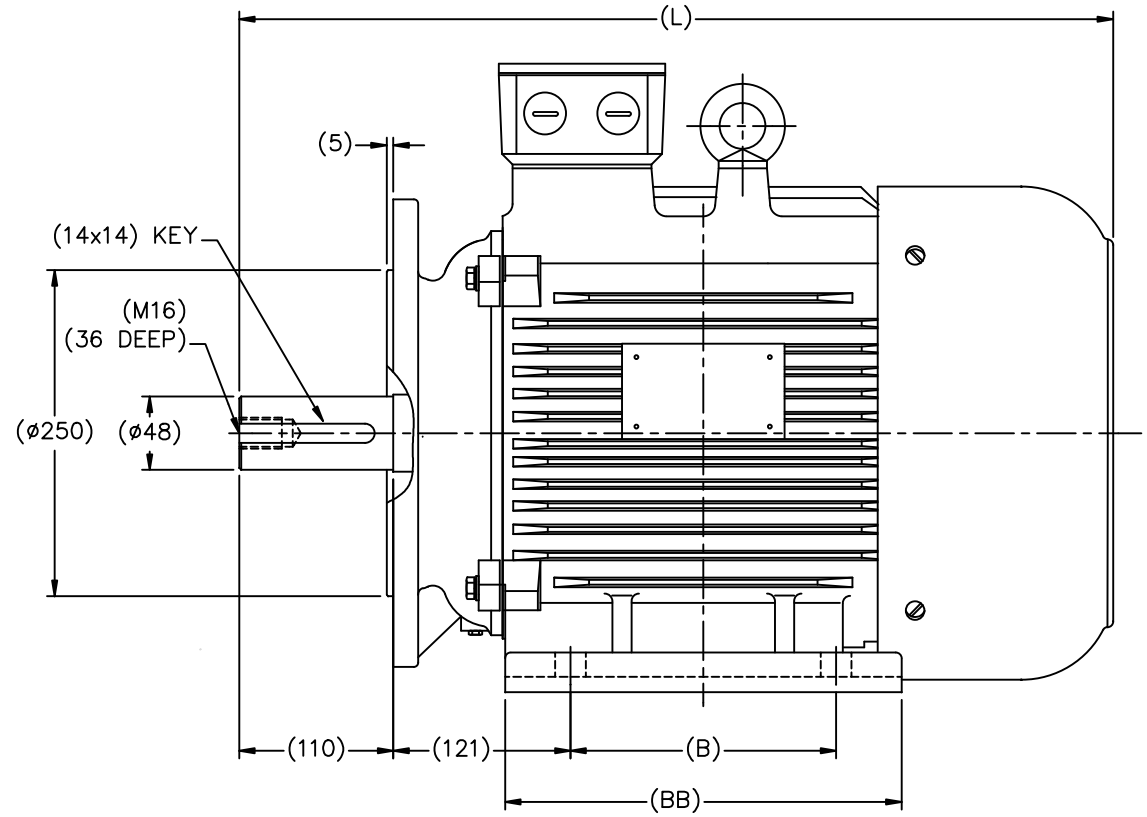
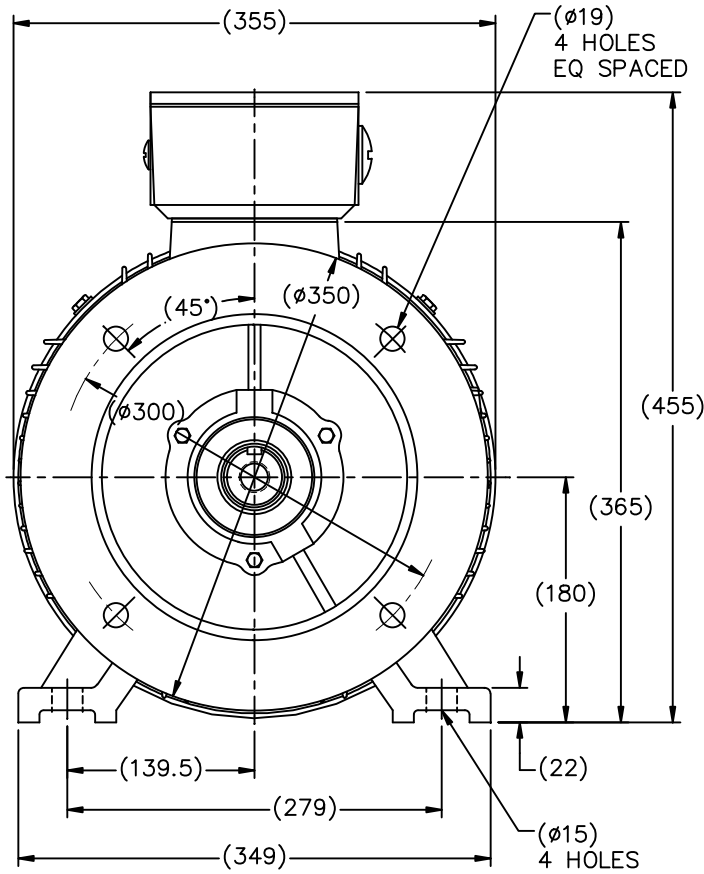
Nameplate Specifications

Output HP	20 Hp	Output KW	14.9 kW
Frequency	60 Hz	Voltage	230/460 V
Current	53.5/26.8 A	Speed	1185 rpm
Service Factor	1.15	Phase	3
Efficiency	92.4 %	Duty	Continuous
Insulation Class	F	Design Code	B
KVA Code	G	Frame	180L
Enclosure	Totally Enclosed Fan Cooled	Overload Protector	No
Ambient Temperature	40 °C	Drive End Bearing Size	6311
Opp Drive End Bearing Size	6311	UL	Recognized
CSA	Y	CE	Y
IP Code	55		

Technical Specifications

Electrical Type	Squirrel Cage Inverter Rated	Starting Method	Wye Start Delta Run Or Inverter
Poles	6	Rotation	Reversible
Mounting	Rigid base	Motor Orientation	HORIZONTAL
Drive End Bearing	BALL	Opp Drive End Bearing	BALL
Frame Material	Cast Iron	Shaft Type	IEC
Overall Length	26.77 in	Shaft Diameter	1.875 in
Shaft Extension	4.33 in	Assembly/Box Mounting	F3
Outline Drawing	B-SS622264	Connection Diagram	004172.01

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Cat.No	FRAME	B	BB	L
193356.60	DF180MD-2R	241	311	680
193355.60	DF180MD-4R	241	311	680
193357.60	DF180LD-4R	279	349	718
193353.60	DF180LD-6R	279	349	718

(MAY NOT BE DRAWN TO SCALE)

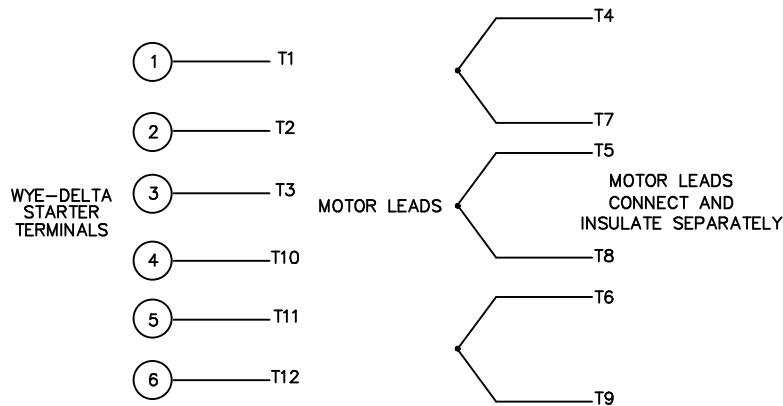
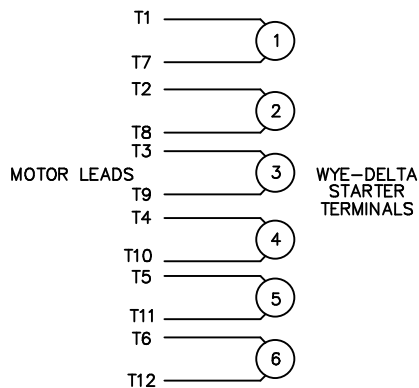
(DIMENSIONS ARE IN MILLIMETERS)

NO.		REVISION	BY & DATE	CHK	ANG	FINISH	TOLERANCES UNLESS SPECIFIED		 TITLE OUTLINE DF180MD,LD-2,4,6R	DRAWN HLB 12-07-2010						
							DEC.	METRIC		CHK	DJK 12-17-2010					
							.X	±2.5		APPD	SB 12-18-2010					
							.XX	±.76		SCALE	1=18					
							.XXX	±.127		REF						
							.XXXX	±.0127	FMF	HEBEI						
									PREV							
THIS DRAWING IN DESIGN AND DETAIL IS OUR PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH OUR WORK ALL RIGHTS OF DESIGN AND INVENTION ARE RESERVED THIS IS AN ELECTRONICALLY GENERATED DOCUMENT - DO NOT SCALE THIS PRINT							RFP	12-22-2010	CAD FILE	SS622264	SIZE	DRAWING NO.	PAGE	OF	REV.	
							DIST				B	SS622264				

WYE - DELTA STARTING USEABLE ON 2,4 AND 6 POLE MOTORS.

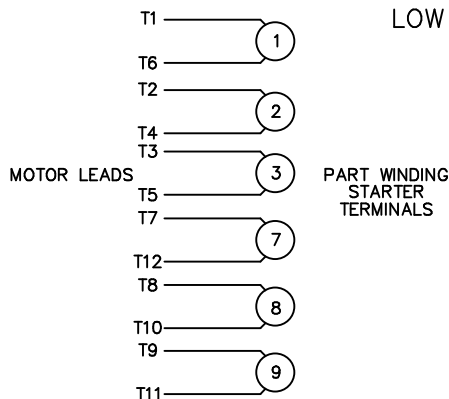
LOW VOLTAGE CONNECTION

HIGH VOLTAGE CONNECTION



REFER TO THE WYE-DELTA STARTER CONNECTION INSTRUCTIONS FOR PROPER CONNECTION OF POWER LINES TO STARTER.

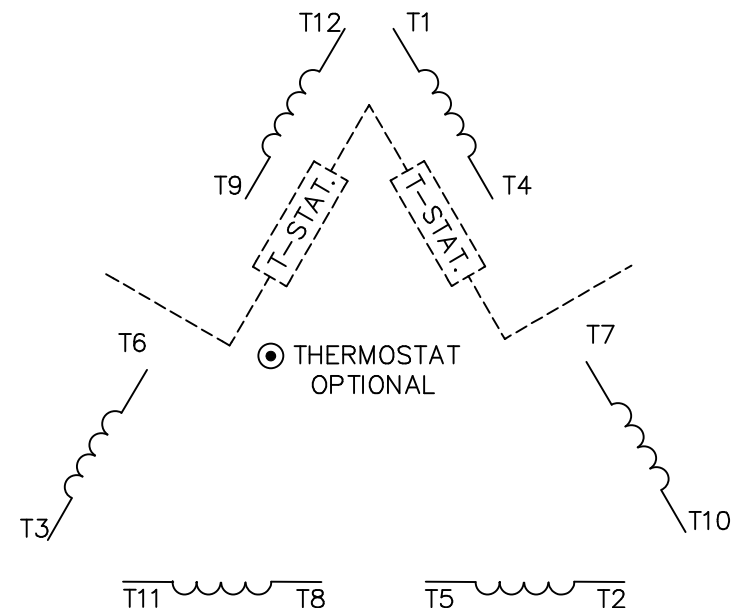
PART WINDING START USABLE ON 4 & 6 POLE MOTORS
LOW VOLTAGE CONNECTION ONLY



REFER TO THE PART WINDING STARTER INSTRUCTIONS FOR PROPER CONNECTION OF POWER LINES TO STARTER.

REFER TO THE CUTLER - HAMMER OR EQUIV. FOR PROPER SELECTION OF OVERLOAD HEATER COILS.

LINE LEADS



ROTATION CAN BE REVERSED BY INTERCHANGING ANY TWO LINE LEADS
● RED LEADS OR P1, P2, FOR N/C THERMOSTAT

ACROSS THE LINE START & RUN

	LINE 1	LINE 2	LINE 3	JOIN & INSULATE SEPARATELY
HIGH VOLT	T1, T12	T2, T10	T3, T11	(T4, T7) (T5, T8) (T6, T9)
LOW VOLT	T1, T6 T7, T12	T2, T4 T8, T10	T3, T5 T9, T11	

NO.	REVISION	BY & DATE	CHK	TOLERANCES UNLESS SPECIFIED		FINISH
				DEC.	INCHES	
03	REV'D LOW VOLTAGE CONN. LEADS PER ELEC.	BJB 06/07/00		.X	±.1	
02	ADDED T-STAT. NOTES PER ELECTRICAL	KMM 06/02/98		.XXX	±.005	
01	REDRAWN TO CAD	DBT 06/02/97		.XXXX	±.0005	
				ANG	±1/2°	



ELECTRIC MOTORS
GEARMOTORS
AND DRIVES

DRAWN	WLW 09/08/77
CHK	RPB 09/12/77
APPD	JCW 09/12/77
SCALE	1=1
REF	
FMF	
PREV	

TITLE DELTA - WYE CONNECTION DIAGRAM

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DIST			A	004172-01	03



Motor Load Data

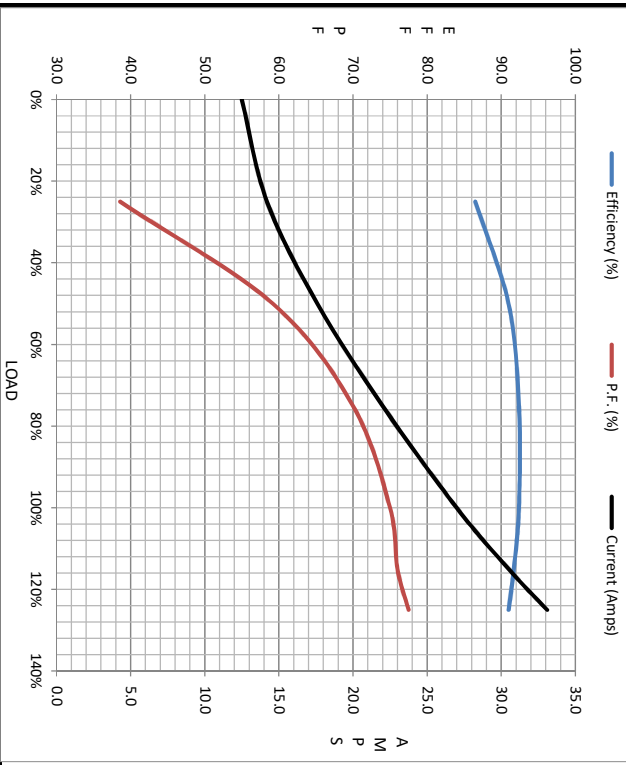
Load	0%	25%	50%	75%	100%	115%	125%	LR
Current (Amps)	12.5	14.2	17.6	22.0	27.0	30.5	33.1	145
Torque (ft-lb)	0.00	22.0	45.0	67.0	88.0	103	112	142
RPM	1200	1197	1192	1190	1185	1,180	1180	0
Efficiency (%)		86.5	91.0	92.4	92.4	91.7	91.0	
P.F. (%)	5.1	38.6	59.2	70.0	75.0	76.0	77.5	0.0

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	850	1110	1185	1200
Current (Amps)	145	135	99.0	27.0	12.5
Torque (ft-lb)	142	123	230	88.0	0.00

Information Block

HP	20.0			
Sync. RPM	1200			
Frame	286			
Enclosure	TEFC			
Construction	TFC			
Voltage	230/460#200/400 V			
Frequency	60 Hz			
Design	B			
LR Code letter	G			
Service Factor	1.15			
Temp Rise @ FL	55 °C			
Duty	CONT			
Ambient	40 °C			
Elevation	1,000 feet			
Rotor/Shaft wk ²	6.6 lb-Ft ²			
Ref Wdg	T14506013 FR			
Sound Pressure @ 1M	56 dBA			
VFD Rating	CONSTANT 10:1			
Outline Dwg	B-SS622264			
Conn. Diag	004172.01			
Additional Specifications:				
0				
EQUIV CKT (OHMS / PHASE)				
R1	R2	X1	X2	Xm
0.0000	0.0000	0.0000	0.0000	0.0000



Speed -Torque Curve

