

MODEL AFS-460



APPLICATION

Model AFS-460 is a general purpose proving switch with a manual reset feature requiring operator intervention whenever it actuates. It can be used to sense positive, negative, or differential air pressure in HVAC and Energy Management applications.

DESCRIPTION & OPERATION

The plated housing contains a diaphragm, a calibration spring and a snap-acting SPST-NC switch with a manual reset button.

The sample connections located on each side of the diaphragm accept 0.25" OD tubing via the integral compression ferrule and nut.

An enclosure cover guards against accidental contact with the live switch terminal screws and the set point adjusting screw. The enclosure cover accepts a 0.5" conduit connection. The manual reset button is located on the top surface of the enclosure cover.



MOUNTING (FIGURE 1)

Select a mounting location that is free from vibration. The AFS-460 must be mounted with the diaphragm in any vertical plane in order to obtain the lowest specified operating set point. Do not mount with the sample line connections in the "up" position. Surface mount via the two $\frac{3}{16}$ " diameter holes in the integral mounting bracket. The mounting holes are $3\frac{7}{8}$ " apart.

AIR SAMPLING CONNECTION (FIGURE 2)

The AFS-460 is designed to accept $\frac{1}{4}$ " OD rigid or semi-rigid tubing by means of the integral ferrule and nut compression connections located on either side of the diaphragm. Optional adapters (P/N 28698-001) are available for slipping on $\frac{3}{16}$ " ID or $\frac{1}{4}$ " ID flexible tubing. For sample lines of up to 10 feet, $\frac{1}{4}$ " OD tubing is acceptable. For lines up to 20 feet, use $\frac{1}{4}$ " ID tubing.

Locate the sampling probe a minimum of 1.5 duct diameters downstream from the air source. Install the sampling probe as close to the center

of the air stream as possible.

Refer to **Figure 2** to identify the high pressure inlet (**H**) and the low pressure inlet (**L**). Select one of the following five application options, and connect the sample lines as recommended.

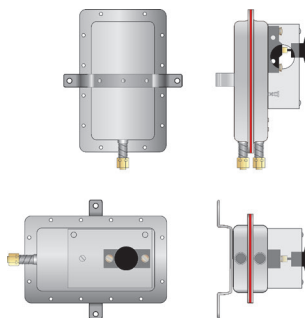
POSITIVE PRESSURE ONLY: Connect the sample line to inlet **H**; inlet **L** remains open to the atmosphere.

NEGATIVE PRESSURE ONLY: Connect the sample line to inlet **L**; inlet **H** remains open to the atmosphere.

TWO NEGATIVE SAMPLES: Connect the higher negative sample to inlet **L**. Connect the lower negative sample to inlet **H**.

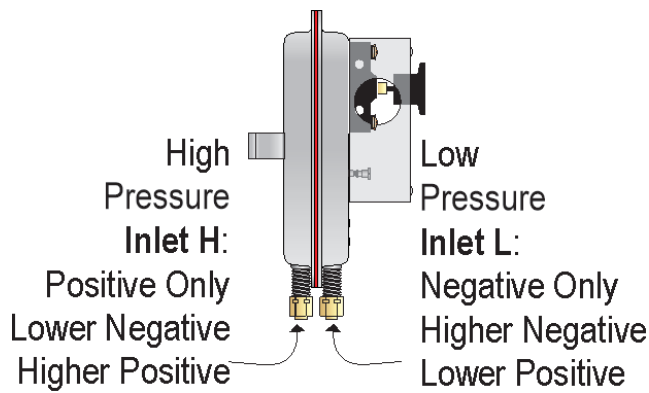
TWO POSITIVE SAMPLES: Connect the higher positive sample to inlet **H**. Connect the lower positive sample to inlet **L**.

ONE POSITIVE AND ONE NEGATIVE SAMPLE: Connect the positive sample to inlet **H**. Connect the negative sample to inlet **L**.

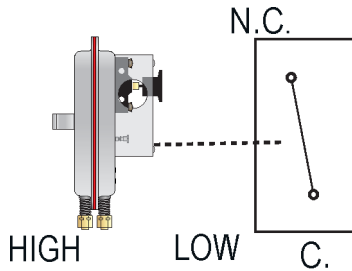


(Figure 1)

(Figure 2)



(Figure 3)

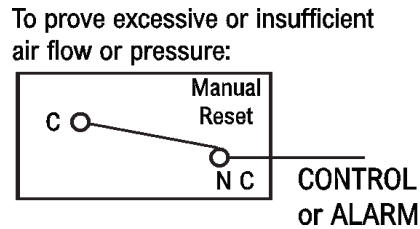


ELECTRICAL CONNECTION (FIGURES 3 & 4)

Before pressure is applied to the diaphragm, the switch contacts will be in the normally closed (NC) position as shown in **Figure 3**. As differential pressure rises above the field adjustable set point, the snap switch opens.

The snap switch has screw top terminals with cup washers. Wire alarm or control applications as shown in **Figure 4**.

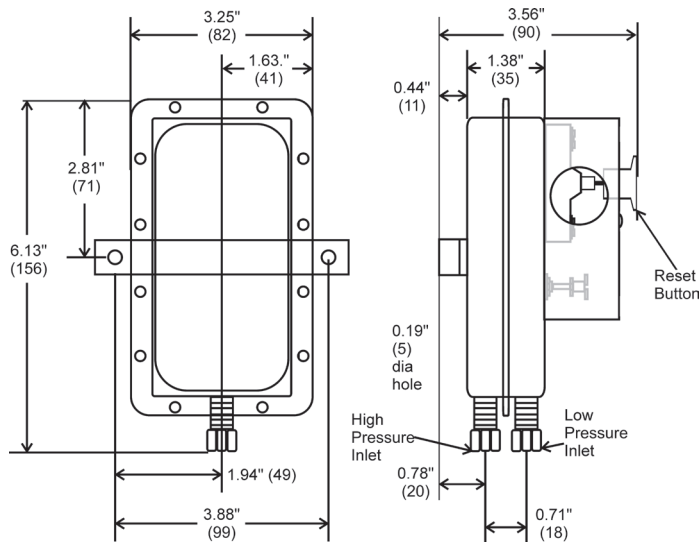
(Figure 4)



FIELD ADJUSTMENT

The AFS-460 has an adjustment range of 0.40 to 12.0" wc, ± 0.06 " wc. To adjust the set point: Turn the adjusting screw counterclockwise until motion has stopped. Next, turn the adjusting screw 4 complete turns in a clockwise direction to engage the spring. From this point, the next ten turns will be used for the actual calibration. Each full turn represents approximately 1.16" wc.

Please note: To properly calibrate an air switch, a digital manometer and air pressure source should be used to confirm the actual set point.



SPECIFICATIONS

MODEL AFS-460 AIR PRESSURE ADJUSTABLE SENSING SWITCH WITH MANUAL RESET

Sample Media: Air

Mounting Position: In order to meet lowest operating specifications, mount with the diaphragm in any vertical plane.

Set Point Range:
0.40 $\pm$ 0.06" wc to 12.0" wc

Maximum Pressure:
½ psi (0.03 bar)

Operating Temperature Range:
-40 °F to 180 °F (-40 °C to 82 °C)

Life: Exceeds UL-recognized mechanical endurance test of 6,000 cycles minimum at 0.5 psi maximum pressure each cycle and at maximum rated electrical load

Electrical Rating @ 60 Hz.:

15A @ 120 to 480 V ac.
¼ hp @ 120 V ac; ½ hp @ 240 V ac.
½ A @ 120 V dc, ¼ A @ 240 V dc.

Contact Arrangement:
SPST-NC (manual reset)

Electrical Connections:
6-32 screw-top terminals with cup washers

Conduit Connection:
⅞" diameter opening accepts ½" conduit

Sample Line Connectors:
Male, externally threaded 7/16" 24 UNS 2A thread, complete with nut and self-aligning ferrule

Sample Line Connections:
Connectors accept ¼" OD rigid or semi-rigid tubing.

Agency Approvals or Recognition:
UL, CUL, CSA, CE Approval

Shipping Weight: 1.2 lbs.

Available Accessories:

- **Adapters for slip-on flexible tubing:**
Valox, female threaded / male duo-barb, suitable for 3/16" or ¼" ID tubing. Consult factory for additional types.
- **PVG-1 Pressure-Vacuum Generator**
(compact constant air source)
- **Model 6650 Digital Manometer**
(portable low air measurement device)
- **Sample Line Probes**
- **Orifice Plugs (Pulsation Dampers)**