



CLEVELAND

Styles: 0610, 0710 (continued)

Round Adjustable
Inch

die diameter TPI and series			decimal equiv.	outside diameter in		thickness in	order number	
							0610 carbon steel	0710 high-speed steel
1/2	13	UNC	.5000	1	3/8	C65470	—	
1/2	13	UNC	.5000	1-1/2	1/2	C65232	C65875	
1/2	13	UNC	.5000	2	5/8	C65303	—	
1/2	20	UNF	.5000	1	3/8	C65471	—	
1/2	20	UNF	.5000	1-1/2	1/2	C65233	C65876	
1/2	20	UNF	.5000	2	5/8	C65304	—	
9/16	12	UNC	.5625	1-1/2	1/2	C65239	C65881	
9/16	12	UNC	.5625	2	5/8	C65311	—	
9/16	18	UNF	.5625	1-1/2	1/2	C65240	C65882	
9/16	18	UNF	.5625	2	5/8	C65312	—	
5/8	11	UNC	.6250	1-1/2	1/2	C65243	C65884	
5/8	11	UNC	.6250	2	5/8	C65315	C65946	
5/8	11	UNC	.6250	2-1/2	3/4	C65374	—	
5/8	18	UNF	.6250	1-1/2	1/2	C65244	C65885	
5/8	18	UNF	.6250	2	5/8	C65316	C65947	
3/4	10	UNC	.7500	1-1/2	1/2	C65250	—	
3/4	10	UNC	.7500	2	5/8	C65328	C65957	
3/4	10	UNC	.7500	2-1/2	3/4	C65384	—	
3/4	16	UNF	.7500	1-1/2	1/2	C65251	—	
3/4	16	UNF	.7500	2	5/8	C65329	C65958	
3/4	16	UNF	.7500	2-1/2	3/4	C65385	—	
7/8	9	UNC	.8750	2	5/8	C65339	C65966	
7/8	9	UNC	.8750	2-1/2	3/4	C65395	—	
7/8	14	UNF	.8750	2	5/8	C65340	C65967	
7/8	14	UNF	.8750	2-1/2	3/4	C65396	—	
1	8	UNC	1.0000	2	5/8	C65349	—	
1	8	UNC	1.0000	2-1/2	3/4	C65405	—	
1	8	UNC	1.0000	3	1	C65416	—	
1	12	UNF	1.0000	2	5/8	C65350	—	
1	12	UNF	1.0000	2-1/2	3/4	C65406	—	
1	12	UNF	1.0000	3	1	C65417	—	
1	14	UNS	1.0000	2	5/8	C65407	—	
1-1/8	7	UNC	1.1250	3	1	C65426	—	
1-1/8	12	UNF	1.1250	3	1	C65427	—	
1-1/4	7	UNC	1.2500	3	1	C65433	—	
1-1/4	12	UNF	1.2500	3	1	C65434	—	
1-3/8	6	UNC	1.3750	3	1	C65441	—	
1-3/8	12	UNF	1.3750	3	1	C65442	—	
1-1/2	6	UNC	1.5000	3	1	C65449	—	
1-1/2	12	UNF	1.5000	3	1	C65450	—	

Dies

High Speed Steel

Style: 0620

Round Adjustable - Pipe
Inch

die diameter TPI and series			decimal equiv.	outside diameter in		thickness in	order number
							0620 carbon steel
1/8	27	NPT	.1250	1	3/8	C65491	
1/8	27	NPT	.1250	1-1/2	1/2	C65492	
1/4	18	NPT	.2500	1-1/2	1/2	C65493	
1/4	18	NPT	.2500	2	5/8	C65495	
3/8	18	NPT	.3750	1-1/2	1/2	C65494	
3/8	18	NPT	.3750	2	5/8	C69496	
1/2	14	NPT	.5000	2	5/8	C65497	

Pipe size round adjustable dies are not split.

