

## Hexagon Rethreading Inch

Styles: 0650, 492



HSS

Carbon Steel

Surface Treatment

Bright

### Feature:

Suitable for the repair of existing threads.

Dies

Carbon Steel / High Speed Steel

						order number		
die diameter			decimal equiv.	length across flats		thickness	0650	492
TPI and series				in			in	carbon steel
1/4	20	UNC	.2500	19/32		1/4	C65601	C77600
1/4	28	UNF	.2500	19/32		1/4	C65602	C77602
5/16	18	UNC	.3125	11/16		5/16	C65603	C77604
5/16	24	UNF	.3125	11/16		5/16	C65605	C77606
3/8	16	UNC	.3750	25/32		3/8	C65606	C77608
3/8	24	UNF	.3750	25/32		3/8	C65607	C77610
7/16	14	UNC	.4375	7/8		7/16	C65608	C77612
7/16	20	UNF	.4375	7/8		7/16	C65609	C77614
1/2	13	UNC	.5000	1 1/16		1/2	C65610	C77616
1/2	20	UNF	.5000	1 1/16		1/2	C65611	C77618
9/16	12	UNC	.5625	1 1/16		1/2	C65612	C77620
9/16	18	UNF	.5625	1 1/16		1/2	C65613	C77622
5/8	11	UNC	.6250	1 1/4		5/8	C65614	C77624
5/8	18	UNF	.6250	1 1/4		5/8	C65615	C77626
11/16	11	UNS	.6875	1 7/16		3/4	C65616	—
11/16	16	UNS	.6875	1 7/16		3/4	C65617	—
3/4	10	UNC	.7500	1 7/16		3/4	C65618	C77628
3/4	16	UNF	.7500	1 7/16		3/4	C65619	C77630
7/8	9	UNC	.8750	1 5/8		7/8	C65620	C77632
7/8	14	UNF	.8750	1 5/8		7/8	C65621	C77634
1	8	UNC	1.0000	1 13/16		1	C65622	C77636
1	12	UNF	1.0000	1 13/16		1	C65623	C77638
1	14	UNS	1.0000	1 13/16		1	C65624	C77640
1-1/8	7	UNC	1.1250	2		1	C65625	C77642
1-1/8	12	UNF	1.1250	2		1	C65627	C77644
1-1/4	7	UNC	1.2500	2 3/16		1	C65628	C77646
1-1/4	12	UNF	1.2500	2 3/16		1	C65629	—
1-3/8	6	UNC	1.4100	2 3/8		1	C65630	C77648
1-3/8	12	UNF	1.4100	2 3/8		1	C65631	—
1-1/2	6	UNC	1.5000	2 9/16		1	C65632	C77650
1-1/2	12	UNF	1.5000	2 9/16		1	C65633	—