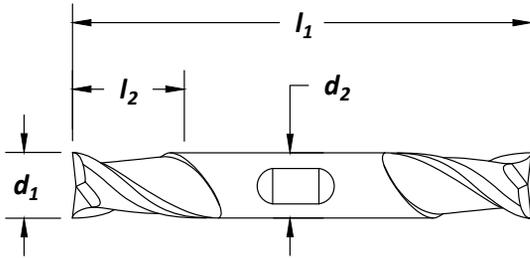


Finisher

Style: **HD-2 - Double End**



HSS
ANSI SIZES
2 Flute CC
Helix 30°
Square End
Surface Treatment
Bright
TiN
TiCN



High Speed Steel

Center Cutting

cutting diameter	decimal equiv.	shank dia d ₂ (in)	length of cut l ₂ (in)	overall length l ₁ (in)	no. of flutes	order number		
						Bright	TiN	TiCN
1/8	.1250	.375	.188	2.750	2	C42096	C39044	C39049
1/8	.1250	.375	.375	3.063	2	C42051	C33648	C33689
9/64	.1406	.375	.438	3.125	2	C33626	C33649	C33690
5/32	.1562	.375	.234	2.750	2	C42097	C39045	C39050
5/32	.1562	.375	.438	3.125	2	C42052	C33650	C33691
11/64	.1719	.375	.438	3.250	2	C33627	C33651	C33692
3/16	.1875	.375	.281	2.750	2	C42099	C39046	C39051
3/16	.1875	.375	.438	3.250	2	C42054	C33652	C33693
13/64	.2031	.375	.500	3.250	2	C42055	C33653	C33694
7/32	.2188	.375	.328	2.875	2	C42101	C39047	C39052
7/32	.2188	.375	.500	3.250	2	C42056	C33654	C33695
15/64	.2344	.375	.500	3.375	2	C33629	C33655	C33696
1/4	.2500	.375	.375	2.875	2	C42103	C39048	C39053
1/4	.2500	.375	.500	3.375	2	C42058	C33656	C33697
17/64	.2656	.375	.563	3.375	2	C33630	C33657	C33698
9/32	.2812	.375	.563	3.375	2	C42060	C33658	C33699
19/64	.2969	.375	.563	3.500	2	C33631	C33659	C33700
5/16	.3125	.375	.563	3.500	2	C42061	C33660	C33701
21/64	.3281	.375	.563	3.500	2	C33632	C33661	C33702
11/32	.3438	.375	.563	3.500	2	C42063	C33662	C33703
23/64	.3594	.375	.563	3.500	2	C33633	C33663	C33704
3/8	.3750	.375	.563	3.500	2	C42065	C33664	C33705
25/64	.3906	.500	.813	4.125	2	C33634	C33665	C33706
13/32	.4062	.500	.813	4.125	2	C42067	C33666	C33707
27/64	.4219	.500	.813	4.125	2	C33635	C33667	C33708
7/16	.4375	.500	.813	4.125	2	C42069	C33668	C33709
15/32	.4688	.500	.813	4.125	2	C42070	C33670	C33711
31/64	.4844	.500	.813	4.125	2	C33637	C33671	C33712
1/2	.5000	.500	.813	4.125	2	C42072	C33672	C33713
17/32	.5312	.625	1.125	5.000	2	C33638	C33673	C33714
9/16	.5625	.625	1.125	5.000	2	C42074	C33674	C33715

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