

drill diameter frac/wire/let	mm	decimal equivalent	overall length	flute length	order number				
					1600 Black Oxide	1601 Bright	1899 Black Oxide	1898 Bright	1898T TiN
O		.3160	4-1/2	3-3/16	—	—	C22735	C22983	C19201
	8.10	.3189	117	75	—	—	C22879	C62879	—
	8.20	.3228	117	75	—	—	C22880	C62880	—
P		.3230	4-5/8	3-5/16	—	—	C22736	C22984	—
	8.25	.3248	117	75	—	—	C01243	—	—
	8.30	.3268	117	75	—	—	C22881	C62881	C24366
21/64		.3281	4-5/8	3-5/16	C68017	C68131	C22737	C23012	C19177
	8.40	.3307	117	75	—	—	C22882	C62882	—
Q		.3320	4-3/4	3-7/16	—	—	C22738	C22985	C19202
	8.50	.3346	117	75	C68621	—	C22883	C62883	C24367
	8.60	.3386	125	81	—	—	C22884	C62884	—
R		.3390	4-3/4	3-7/16	—	—	C22739	C22986	C19203
	8.70	.3425	125	81	—	—	C22885	C62885	—
11/32		.3438	4-3/4	3-7/16	C68018	C68132	C22740	C23013	C19178
	8.75	.3444	125	81	—	—	C01253	—	—
	8.80	.3465	125	81	—	—	C22886	C62886	—
S		.3480	4-7/8	3-1/2	—	—	C22741	C22987	—
	8.90	.3504	125	81	—	—	C22887	C62887	—
	9.00	.3543	125	81	C68622	—	C22888	C62888	C24368
T		.3580	4-7/8	3-1/2	—	—	C22742	C22988	C19204
	9.10	.3583	125	81	—	—	C22889	C62889	—
23/64		.3594	4-7/8	3-1/2	C68019	C68133	C22743	C23014	C19179
	9.20	.3622	125	81	—	—	C22890	C62890	—
	9.25	.3641	125	81	—	—	C01262	—	—
	9.30	.3661	125	81	—	—	C22891	C62891	—
U		.3680	5	3-5/8	—	—	C22744	C22989	—
	9.40	.3701	125	81	—	—	C22892	C62892	—
	9.50	.3740	125	81	C68623	—	C22893	C62893	C24369
3/8		.3750	5	3-5/8	C68020	C68134	C22745	C23015	C19180
V		.3770	5	3-5/8	—	—	C22746	C22990	—
	9.60	.3780	133	87	—	—	C22894	C62894	—
	9.70	.3819	133	87	—	—	C22895	C62895	—
	9.80	.3858	133	87	—	—	C22896	C62896	—
W		.3860	5-1/8	3-3/4	—	—	C22747	C22991	C19206
	9.90	.3898	133	87	—	—	C22897	C62897	—
25/64		.3906	5-1/8	3-3/4	C68021	C68135	C22505	C23016	C19181
	10.00	.3937	133	87	C68624	—	C22898	C62898	C24370
X		.3970	5-1/8	3-3/4	—	—	C22748	C22992	—
	10.10	.3976	133	87	—	—	C22941	—	—
	10.20	.4016	133	87	—	—	C22899	C62899	C24371
	10.25	.4035	133	87	—	—	C22942	—	—
Y		.4040	5-1/4	3-7/8	—	—	C22749	C22993	—
13/32		.4062	5-1/4	3-7/8	C68022	C68136	C22506	C23017	C19182
	10.40	.4094	133	87	—	—	C22944	—	—
Z		.4130	5-1/4	3-7/8	—	—	C22750	C22994	—
	10.50	.4134	133	87	C68625	—	C22900	C62900	C24372
	10.70	.4212	142	94	—	—	C22947	C02070	—
27/64		.4219	5-3/8	3-15/16	C68023	C68137	C22507	C23018	C19183
	10.80	.4252	142	94	—	—	C22901	C62901	C24373
	11.00	.4331	142	94	C68626	—	C22902	C62902	C24374
	11.10	.4370	142	94	—	—	C22951	C02073	—
7/16		.4375	5-1/2	4-1/16	C68024	C68138	C22751	C23019	C19184
	11.20	.4409	142	94	—	—	C22903	C62903	—
	11.40	.4488	142	94	—	—	C22954	—	—

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