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# Customer information packet

## VEM31116

1HP, 1770RPM, 3PH, 60HZ, 56C, 3520M, OPEN, F1, N

Class - None

Division - Not Applicable

## Specifications

Enclosure	OPEN
Frame	56C
Frame Material	Steel
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Not Applicable
Motor Letter Type	Three Phase
Output @ Frequency	1.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1800 RPM @ 60 HZ
Voltage @ Frequency	230.0 V @ 60 HZ 460.0 V @ 60 HZ
Agency Approvals	CURUSEEV
Ambient Temperature	40 °C
Auxillary Box	No Auxillary Box
Auxillary Box Lead Termination	None
Base Indicator	No Mounting
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	3.260 A @ 230.0 V 3.200 A @ 208.0 V 1.630 A @ 460.0 V
Design Code	B
Drip Cover	Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	85.5 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Shaft Indicator	None
Heater Indicator	No Heater
High Voltage Full Load Amps	1.6 a
Insulation Class	F

## Part detail

Revision	K
Type	AC
Mech. spec.	35E4017
Base	
Status	PRD/A
Elec. spec.	35WGG004
Layout	35LYE4017
Eff. date	06-07-2024
CD Diagram	CD0005
Poles	04
Leads	9#18,0# Y
Proprietary	False
Created date	01-10-2022

<b>Inverter Code</b>	Inverter Ready
<b>KVA Code</b>	N
<b>Lifting Lugs</b>	No Lifting Lugs
<b>Locked Bearing Indicator</b>	Locked Bearing
<b>Motor Lead Quantity/Wire Size</b>	9 @ 18 AWG
<b>Motor Lead Termination</b>	Flying Leads
<b>Motor Standards</b>	NEMA
<b>Motor Type</b>	3520M
<b>Mounting Arrangement</b>	F1
<b>Number of Poles</b>	4
<b>Overall Length</b>	12.22 IN
<b>Power Factor</b>	67
<b>Product Family</b>	General Purpose
<b>Pulley End Bearing Type</b>	Ball
<b>Pulley Face Code</b>	C-Face
<b>Pulley Shaft Indicator</b>	Standard
<b>Rodent Screen</b>	None
<b>Service Factor</b>	1.15
<b>Shaft Diameter</b>	0.625 IN
<b>Shaft Ground Indicator</b>	No Shaft Grounding
<b>Shaft Rotation</b>	Reversible
<b>Shaft Slinger Indicator</b>	No Slinger
<b>Speed</b>	1760 rpm
<b>Speed Code</b>	Single Speed
<b>Starting Method</b>	Direct on line
<b>Thermal Device - Bearing</b>	None
<b>Thermal Device - Winding</b>	None
<b>Vibration Sensor Indicator</b>	No Vibration Sensor
<b>Winding Thermal 1</b>	None
<b>Winding Thermal 2</b>	None

**Nameplate**

<b>NP3155LUA</b>										
<b>CAT.NO.</b>	VEM31116									
<b>SPEC.</b>	35E4017G004G1									
<b>HP</b>	1									
<b>VOLTS</b>	230/460									
<b>AMPS</b>	3.26/1.63									
<b>RPM</b>	1760									
<b>FRAME</b>	56C		<b>HZ</b>	60		<b>PH</b>	3			
<b>SF</b>	1.15	<b>CODE</b>	N	<b>DES</b>	B	<b>CLASS</b>	F			
<b>F.L. AVG. EFF.</b>	85.5	<b>PF</b>	67							
<b>RATING</b>	40C AMB-CONT									
<b>CC</b>										
<b>DE</b>	6205		<b>ODE</b>	6203						
<b>ENCL</b>	OPEN	<b>SN</b>								
<b>USABLE AT</b>	50HZ 1HP 190/380V 3.6/1.8A							SF1.0		

**AC Induction Motor Performance Data**

Record # 86927

Typical performance - not guaranteed values

<b>Winding: 35WGG004-R007</b>		<b>Type: 3520M</b>		<b>Enclosure: OPEN</b>	
<b>Nameplate Data</b>			<b>460 V, 60 Hz: High Voltage Connection</b>		
<b>Rated Output (HP)</b>	1	<b>Full Load Torque</b>	2.97 LB-FT		
<b>Volts</b>	230/460	<b>Start Configuration</b>	direct on line		
<b>Full Load Amps</b>	3.26/1.63	<b>Breakdown Torque</b>	13.68 LB-FT		
<b>R.P.M.</b>	1760	<b>Pull-up Torque</b>	7.85 LB-FT		
<b>Hz</b>	60 <b>Phase</b>	3	<b>Locked-rotor Torque</b>	9.01 LB-FT	
<b>NEMA Design Code</b>	<b>B KVA Code</b>	N	<b>Starting Current</b>	14.13 A	
<b>Service Factor (S.F.)</b>	1.15	<b>No-load Current</b>	1.08 A		
<b>NEMA Nom. Eff.</b>	85.5 <b>Power Factor</b>	67	<b>Line-line Res. @ 25°C</b>	16.9 Ω	
<b>Rating - Duty</b>	40C AMB-CONT	<b>Temp. Rise @ Rated Load</b>	24°C		
<b>S.F. Amps</b>	3.52/1.76	<b>Temp. Rise @ S.F. Load</b>	27°C		
		<b>Locked-rotor Power Factor</b>	61.5		
		<b>Rotor inertia</b>	0.144 lb-ft <sup>2</sup>		

**Load Characteristics 460 V, 60 Hz, 1 HP**

<b>% of Rated Load</b>	<b>25</b>	<b>50</b>	<b>75</b>	<b>100</b>	<b>125</b>	<b>150</b>	<b>S.F.</b>
<b>Power Factor</b>	30	47	60	69	76	79	73
<b>Efficiency</b>	72.1	81.7	84.7	85.7	85.5	84.7	85.6
<b>Speed</b>	1791	1784	1776	1768	1759	1750	1763
<b>Line amperes</b>	1.11	1.22	1.38	1.59	1.82	2.09	1.73

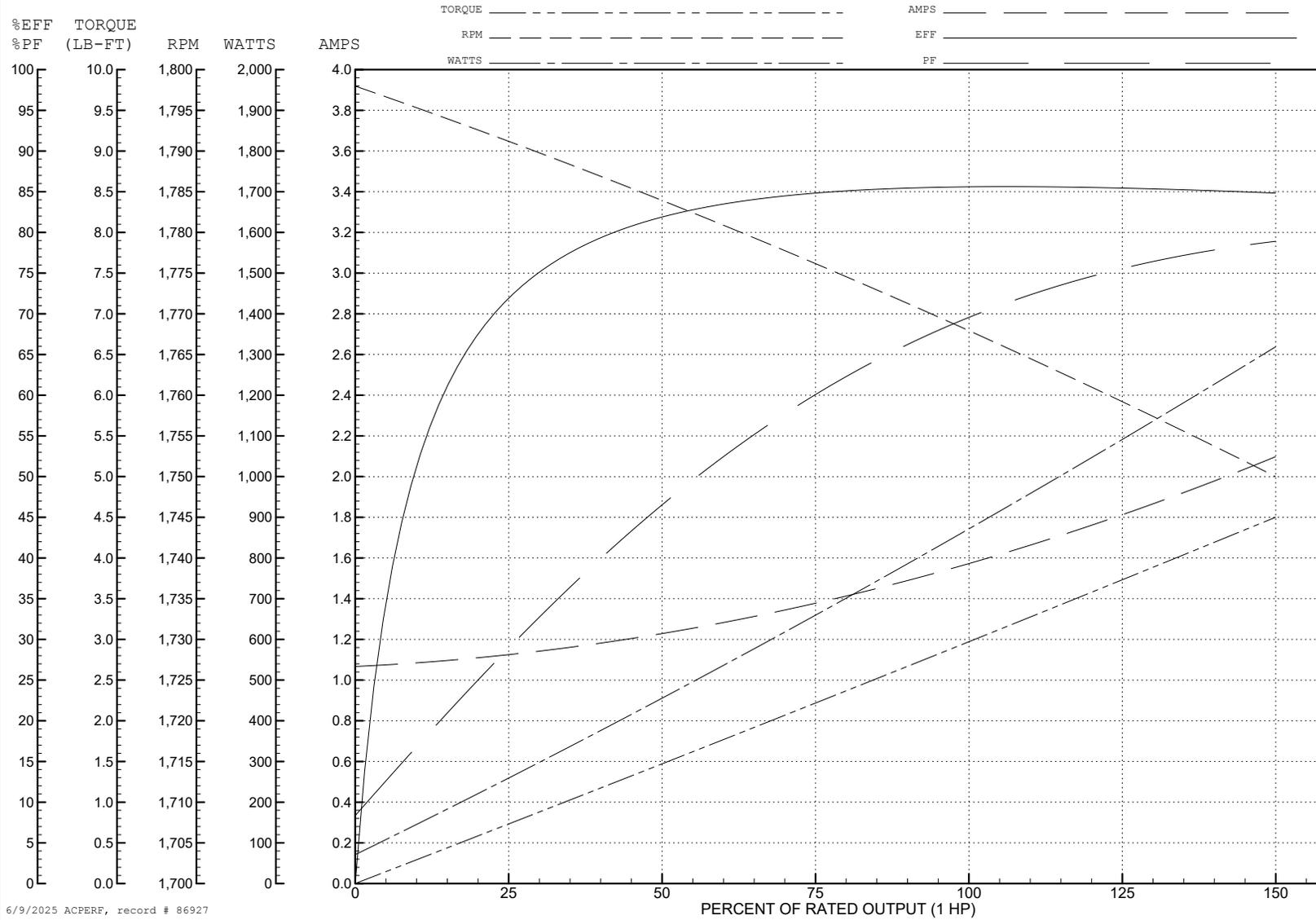
ABB Motors and Mechanical Inc.

WINDING # 35WGG004

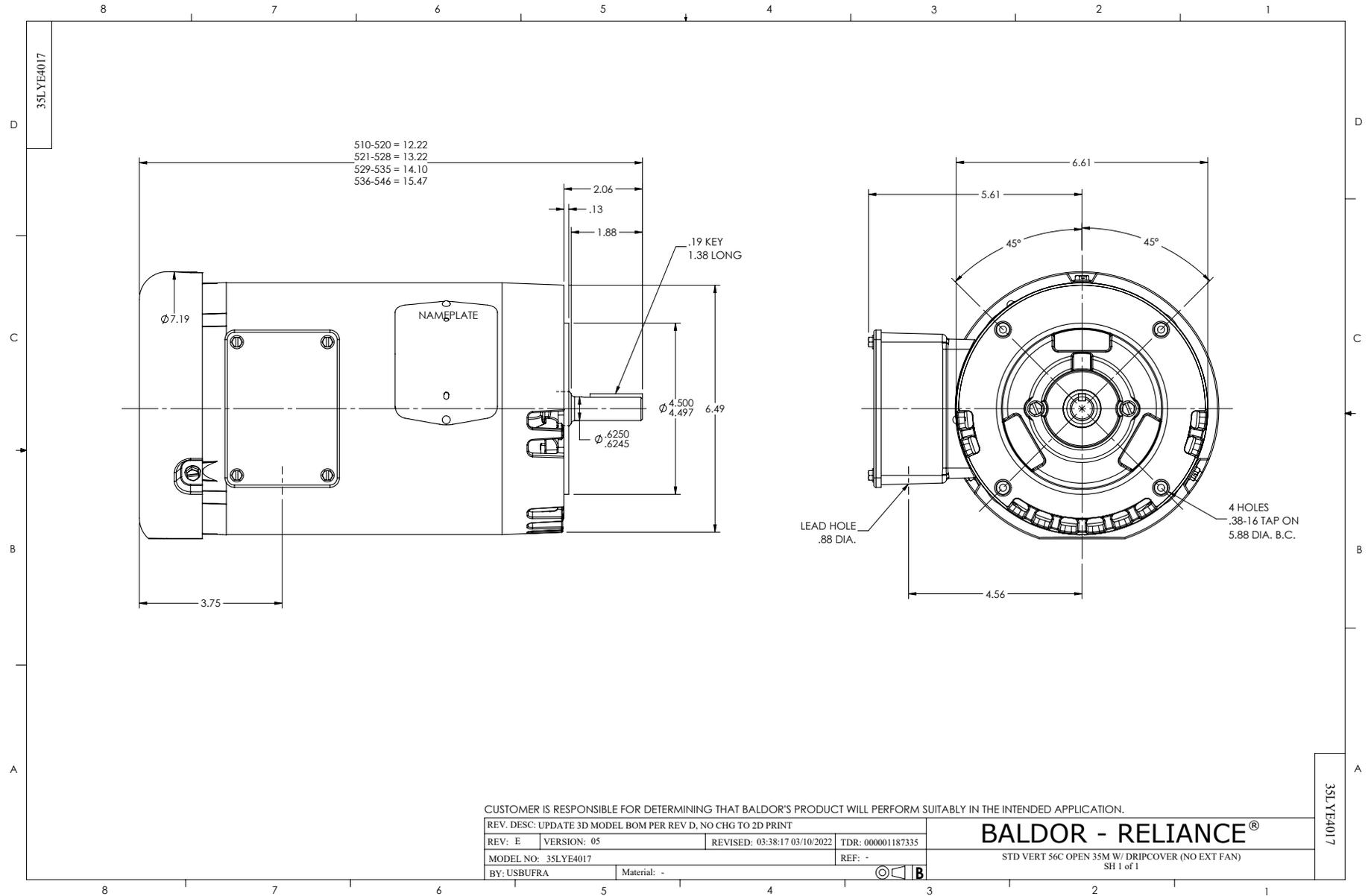
Typical performance - not guaranteed values.

1 HP 3 PH 60 HZ 1760 RPM 460 V 3520M

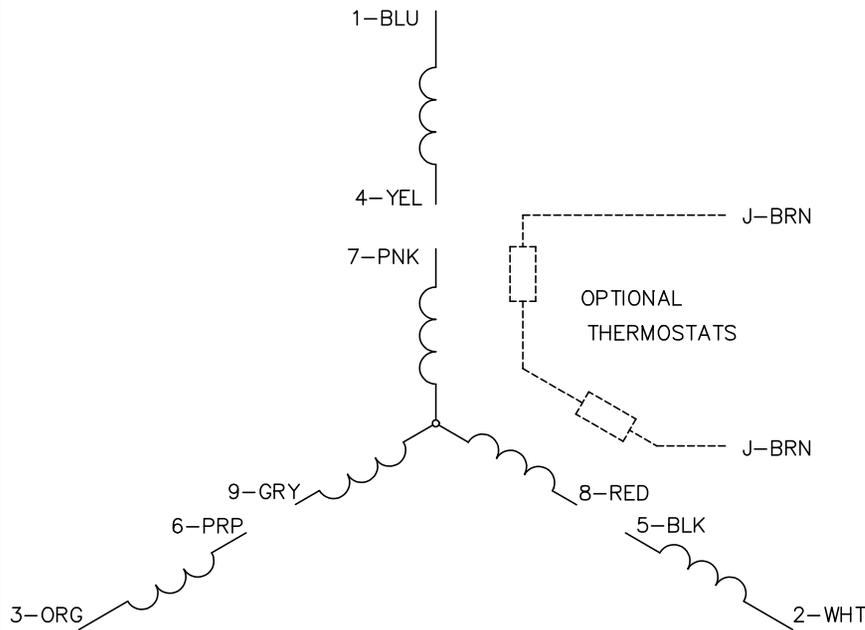
TORQUES (LB-FT): PO=13.68 PU=7.85 LR=9.01 LRA=14.13



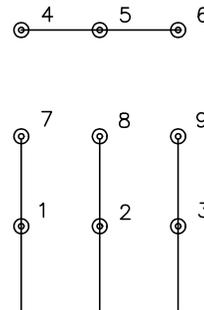
6/9/2025 ACPERF, record # 86927



CD0005

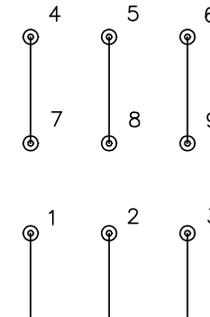


LOW VOLTAGE  
(2Y)



LINE

HIGH VOLTAGE  
(1Y)



LINE

**NOTES:**

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

CD0005

REV. DESC: REVISE TO SHOW OPTIONAL COLORS			
REV. LTR: E	BY: JLP	REVISED: 01/19/99 10:15	TDR: 0171435
S00000		FILE: AAA00005140	MDL: -
		MTL: -	

**BALDOR ELECTRIC Co.**

3PH, DV, 9 LEADS