



Customer information packet

VEM2516T

25HP, 3515RPM, 3PH, 60HZ, 254TC, 3938M, OPEN, F

Class - None

Division - Not Applicable

Specifications

Enclosure	OPEN
Frame	254TC
Frame Material	Steel
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Not Applicable
Motor Letter Type	Three Phase
Output @ Frequency	25.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	3600 RPM @ 60 HZ
Voltage @ Frequency	230.0 V @ 60 HZ 460.0 V @ 60 HZ
Agency Approvals	CSA EEV CURUSEEV NEMA PREMIUM NEMA_PREMIUM UR
Ambient Temperature	40 °C
Auxillary Box	No Auxillary Box
Auxillary Box Lead Termination	None
Base Indicator	No Mounting
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	56.000 A @ 230.0 V 62.000 A @ 208.0 V 28.000 A @ 460.0 V
Design Code	A
Drip Cover	Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	91.7 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK

Part detail

Revision	Y
Type	AC
Mech. spec.	39P021
Base	
Status	PRD/A
Elec. spec.	39WGX424
Layout	39LYP021
Eff. date	06-27-2024
CD Diagram	CD0180
Poles	02
Leads	9#10
Proprietary	False
Created date	05-01-2015

Front Face Code	Drip Cover Mounting
Front Shaft Indicator	None
Heater Indicator	No Heater
High Voltage Full Load Amps	28.0 a
Insulation Class	F
Inverter Code	Inverter Ready
KVA Code	G
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Motor Lead Exit	Ko Box
Motor Lead Quantity/Wire Size	9 @ 10 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	3938M
Mounting Arrangement	F1
Number of Poles	2
Overall Length	22.15 IN
Power Factor	89
Product Family	General Purpose
Pulley End Bearing Type	Ball
Pulley Face Code	C-Face
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	1.625 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	No Slinger
Speed	3515 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None

Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP3554LUA											
CAT.NO.	VEM2516T			P/N						ENCL	OPEN
SPEC.	39P021X424G1		CC	010A		FRAME	254TC		SER.NO.		
HP	25			CLASS	F		HZ	60			
RPM	3515			PH	3		DES	A			
VOLTS	230/460				CODE	G		ODE BRG	6208	DE BRG	6309
AMPS	56/28										
RATING	40C AMB-CONT			NEMA-NOM-EFF			91.7		GREASE	POLYREX EM	
PF	89		SER.F.	1.15		CT30-60(2:1) VT3-60(20:1)					
USABLE AT	50HZ 25HP 190/380V 68/34A					SF 1.0					
HTR-VOLTS	HTR-AMPS		MAX. SPACE HEATER TEMP.								

AC Induction Motor Performance Data

Record # 32011

Typical performance - not guaranteed values

Winding: 39WGX424-R001			Type: 3938M		Enclosure: OPSB		
Nameplate Data			460 V, 60 Hz: High Voltage Connection				
Rated Output (HP)		25	Full Load Torque		37.2 LB-FT		
Volts		230/460	Start Configuration		direct on line		
Full Load Amps		56/28	Breakdown Torque		148 LB-FT		
R.P.M.		3515	Pull-up Torque		54.9 LB-FT		
Hz	60	Phase	3	Locked-rotor Torque		77.2 LB-FT	
NEMA Design Code		B	KVA Code	G	Starting Current		197 A
Service Factor (S.F.)		1.15	No-load Current		8.48 A		
NEMA Nom. Eff.		91.7	Power Factor	89	Line-line Res. @ 25°C		0.38245 Ω
Rating - Duty		40C AMB-CONT		Temp. Rise @ Rated Load		46°C	
S.F. Amps				Temp. Rise @ S.F. Load		57°C	
				Locked-rotor Power Factor		28.7	
				Rotor inertia		0.971 lb-ft²	

Load Characteristics 460 V, 60 Hz, 25 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	50	79	86	89	90	90	90
Efficiency	87.5	91.8	92.3	91.7	90.7	89.4	91.1
Speed	3578.1	3559.4	3538.9	3515.1	3490	3461	3500
Line amperes	13.1	15.8	21.8	28.4	35.6	43.3	32.7

ABB Motors and Mechanical Inc.

WINDING # 39WGX424

Typical performance - not guaranteed values.

25 HP 3 PH 60 HZ 3515 RPM 460 V 3938M

TORQUES (LB-FT): PO=148 PU=54.9 LR=77.2 LRA=197





