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# Customer information packet

## L1318TM

1HP, 1740RPM, 1PH, 60HZ, 143T, 3524L, OPEN, F1

Class - None

Division - Not Applicable

## Specifications

Enclosure	OPEN
Frame	143T
Frame Material	Steel
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Not Applicable
Motor Letter Type	Cap Start, Induction Run
Output @ Frequency	1.000 HP @ 60 HZ
Phase	1
Synchronous Speed @ Frequency	1800 RPM @ 60 HZ
Voltage @ Frequency	115.0 V @ 60 HZ 230.0 V @ 60 HZ
Agency Approvals	C UR US
Ambient Temperature	40 °C
Auxillary Box	No Auxillary Box
Auxillary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	12.800 A @ 115.0 V 6.400 A @ 230.0 V
Design Code	L
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	68.0 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Shaft Indicator	None
Heater Indicator	No Heater
High Voltage Full Load Amps	6.4 a
Insulation Class	F
Inverter Code	Not Inverter

## Part detail

Revision	G
Type	AC
Mech. spec.	35DD001
Base	
Status	PRD/A
Elec. spec.	35WGG390
Layout	35LYDD001
Eff. date	09-05-2024
CD Diagram	CD0008
Poles	04
Leads	6#18,1#14 #4TH
Proprietary	False
Created date	12-19-2022

IP Rating	NONE
KVA Code	K
Lifting Lugs	No Lifting Lugs
Locked Bearing Indicator	No Locked Bearing
Motor Lead Quantity/Wire Size	6 @ 18 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	3524L
Mounting Arrangement	F1
Number of Poles	4
Overall Length	12.13 IN
Power Factor	75
Product Family	General Purpose
Pulley End Bearing Type	Ball
Pulley Face Code	Standard
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	0.875 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	No Slinger
Speed	1740 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	Do Not Use
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	Manual Thermal Overload
Winding Thermal 1 Location	SB
Winding Thermal 2	None

**Nameplate**

<b>NP1257L</b>									
<b>CAT.NO.</b>	L1318TM								
<b>SPEC.</b>	35DD001G390								
<b>HP</b>	1								
<b>VOLTS</b>	115/230								
<b>AMP</b>	12.8/6.4								
<b>RPM</b>	1740								
<b>FRAME</b>	143T		<b>HZ</b>	60		<b>PH</b>	1		
<b>SER.F.</b>	1.15	<b>CODE</b>	K	<b>DES</b>	L	<b>CL</b>	F		
<b>NEMA-NOM-EFF</b>	68	<b>PF</b>	75						
<b>RATING</b>	40C AMB-CONT								
<b>CC</b>									
<b>DE</b>	6205	<b>ODE</b>	6203						
<b>ENCL</b>	OPEN	<b>SN</b>							

**Accessories**

<b>Part number</b>	<b>Description</b>	<b>Multiplier</b>
35-8764	C FACE KIT	A8
35EP1604A01SP	D-FLANGE KIT	

**AC Induction Motor Performance Data**

Record # 107851

Typical performance - not guaranteed values

<b>Winding:</b> 35WGG390-R002		<b>Type:</b> 3524L		<b>Enclosure:</b> OPEN	
<b>Nameplate Data</b>			<b>230 V, 60 Hz: High Voltage Connection</b>		
<b>Rated Output (HP)</b>		1	<b>Full Load Torque</b>		3.083 LB-FT
<b>Volts</b>		115/230	<b>Start Configuration</b>		direct on line
<b>Full Load Amps</b>		12.8/6.4	<b>Breakdown Torque</b>		6.48 LB-FT
<b>R.P.M.</b>		1740	<b>Pull-up Torque</b>		5.08 LB-FT
<b>Hz</b>	60	<b>Phase</b>	1	<b>Locked-rotor Torque</b>	9.87 LB-FT
<b>NEMA Design Code</b>	L	<b>KVA Code</b>	K	<b>Starting Current</b>	37.42 A
<b>Service Factor (S.F.)</b>			1.15	<b>No-load Current</b>	4.11 A
<b>NEMA Nom. Eff.</b>	68	<b>Power Factor</b>	75	<b>Line-line Res. @ 25°C</b>	3.1392 Ω A Ph 1.3641 Ω B Ph
<b>Rating - Duty</b>			40C AMB-CONT	<b>Temp. Rise @ Rated Load</b>	

**Load Characteristics 230 V, 60 Hz, 1 HP**

<b>% of Rated Load</b>	<b>25</b>	<b>50</b>	<b>75</b>	<b>100</b>	<b>125</b>	<b>150</b>	<b>S.F.</b>
<b>Power Factor</b>	38	55	67	75	81	84	79
<b>Efficiency</b>	52.3	65.3	69	69.1	66.9	62.2	67.8
<b>Speed</b>	1785.1	1772.7	1758.5	1741.1	1719.1	1687.9	1728
<b>Line amperes</b>	4.26	4.73	5.44	6.39	7.6	9.19	7.12

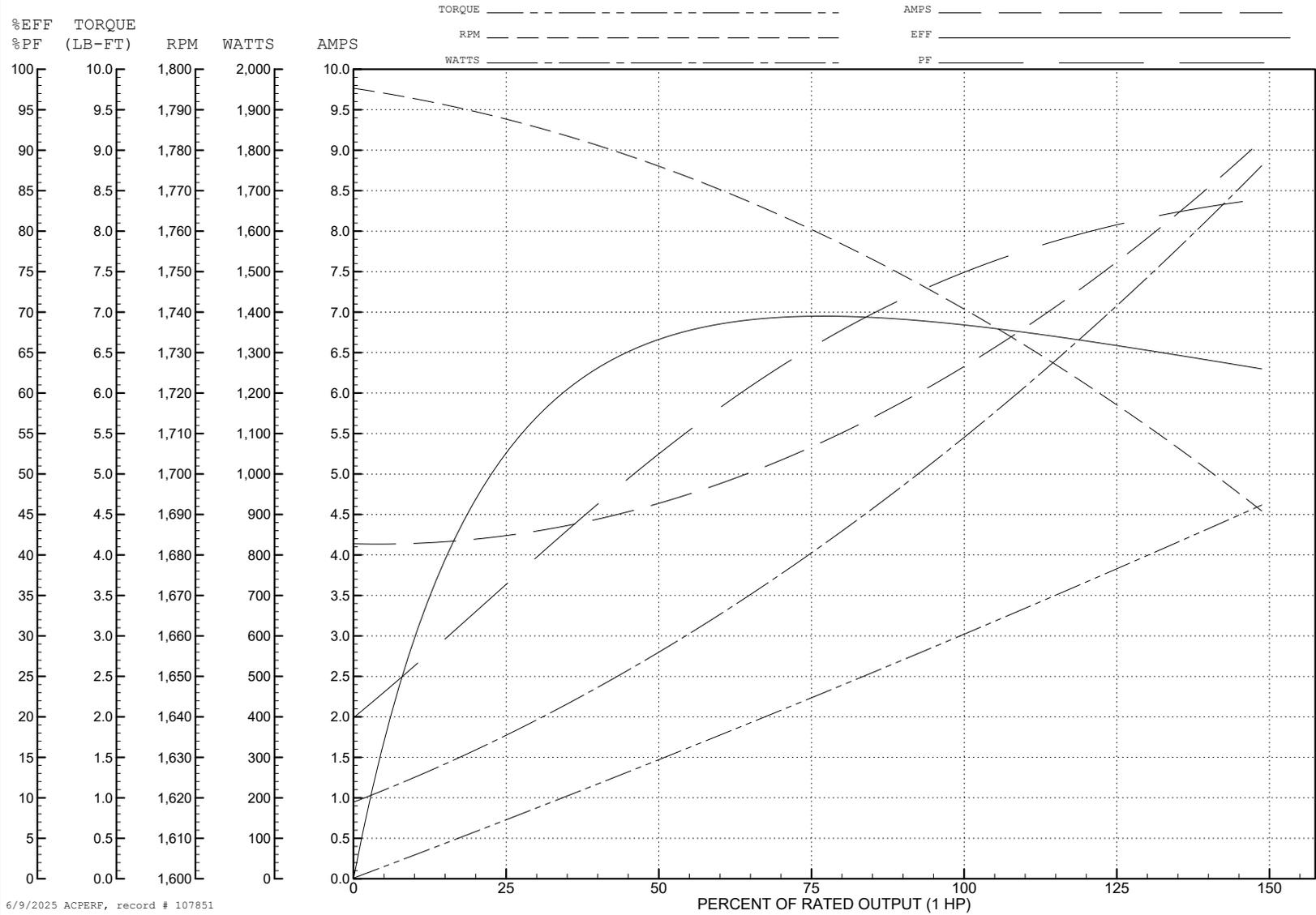
ABB Motors and Mechanical Inc.

WINDING # 35WGG390

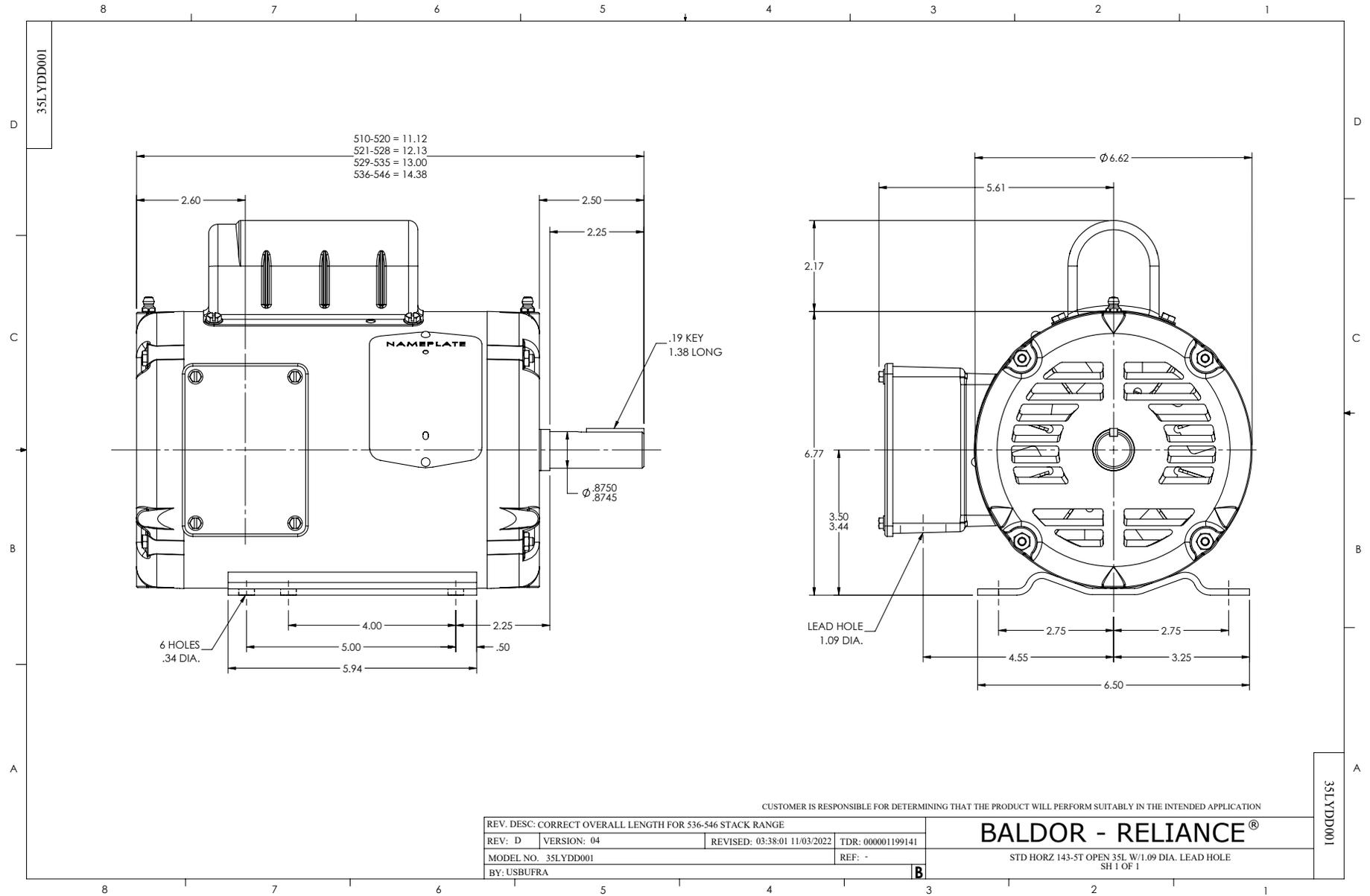
Typical performance - not guaranteed values.

1 HP 1 PH 60 HZ 1740 RPM 230 V 3524L

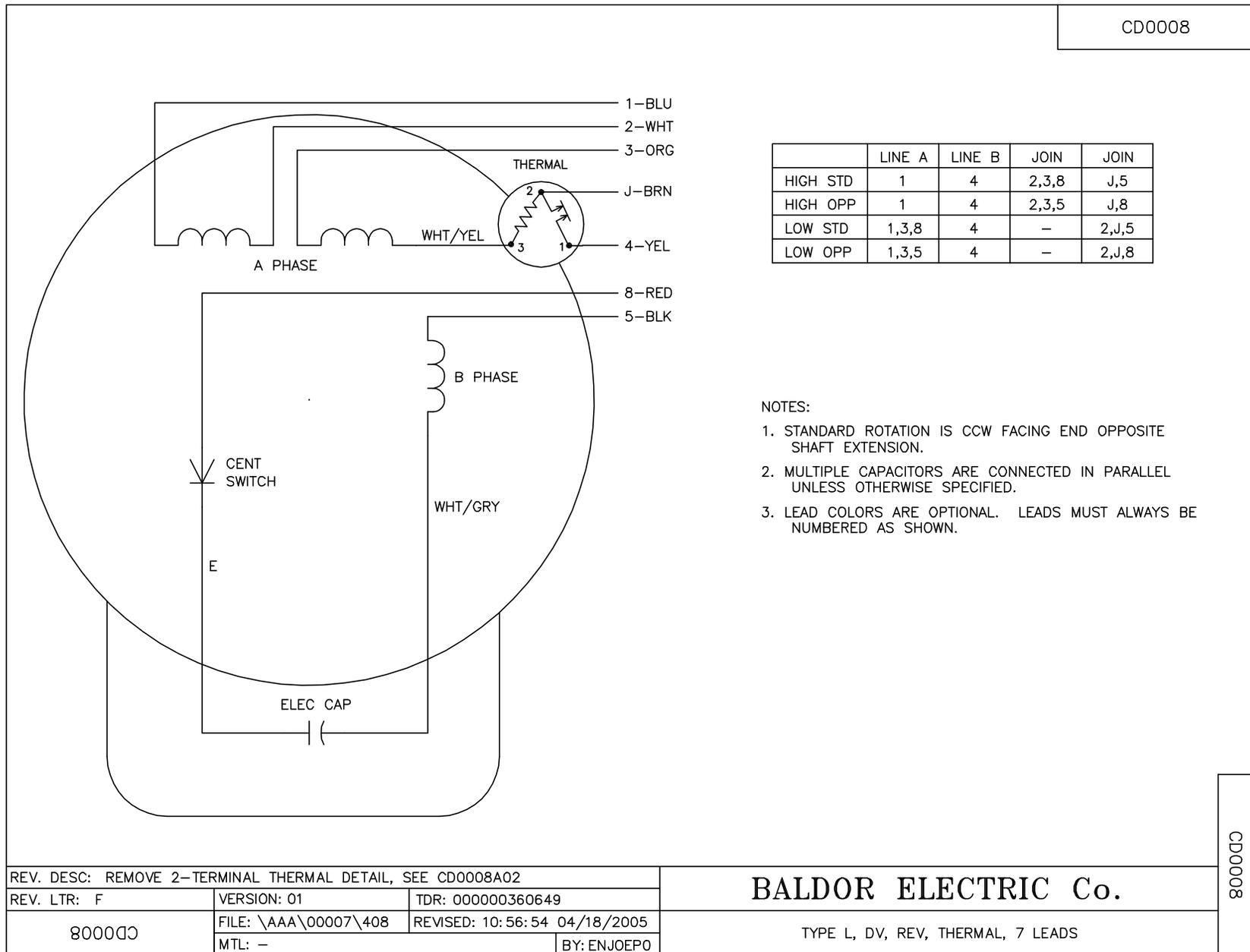
TORQUES (LB-FT): PO=6.48 PU=5.08 LR=9.87 LRA=37.42



6/9/2025 ACPERF, record # 107851



CD0008



	LINE A	LINE B	JOIN	JOIN
HIGH STD	1	4	2,3,8	J,5
HIGH OPP	1	4	2,3,5	J,8
LOW STD	1,3,8	4	-	2,J,5
LOW OPP	1,3,5	4	-	2,J,8

NOTES:

1. STANDARD ROTATION IS CCW FACING END OPPOSITE SHAFT EXTENSION.
2. MULTIPLE CAPACITORS ARE CONNECTED IN PARALLEL UNLESS OTHERWISE SPECIFIED.
3. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

REV. DESC: REMOVE 2-TERMINAL THERMAL DETAIL, SEE CD0008A02		
REV. LTR: F	VERSION: 01	TDR: 000000360649
800000	FILE: \AAA\00007\408	REVISED: 10:56:54 04/18/2005
	MTL: -	BY: ENJOEPO

**BALDOR ELECTRIC Co.**

TYPE L, DV, REV, THERMAL, 7 LEADS

CD0008