

# 88A-F00 SERIES

CARBON STEEL ASME CLASS 600 FLANGED FULL PORT BALL VALVE  
1"

## STANDARD MATERIAL LIST

PART	MATERIAL	
1	Body	ASTM A216-WCB
2	Retainer	ASTM A108 Type 1018
3	Ball	ASTM A108 Type 1215 Chrome Plated
4	Stem	ASTM A108 Type 1215
5	Seats	Defined by Seat Suffix Selected See "95" or "80" also "38" & "21"
6	Body Seal	Defined by Seat Suffix Selected
7	Stem Seals	Defined by Seat Suffix Selected
8	Stem Bearing	Defined by Seat Suffix Selected
9	Grounding Spring	316 Stainless Steel
10	Grounding Spring	316 Stainless Steel
11	Packing Gland	ASTM A108 Type 1215
12	Stem Screw	Steel Zinc Plated
13	Lever & Grip	ASTM A366 Steel with Vinyl Grip
14	Gland Plate	302 or 304 Stainless Steel
15	Stops	ASTM A108 Type 1215
16	Lock Plate	ASTM A366 Steel
17	Spacer	ASTM A276 Type 316
18	Stop Screws	SAE J429 Grade 2 Steel Zinc Plated
19	Gland Plate Screws	ASTM A193-B7

## VARIATIONS AVAILABLE

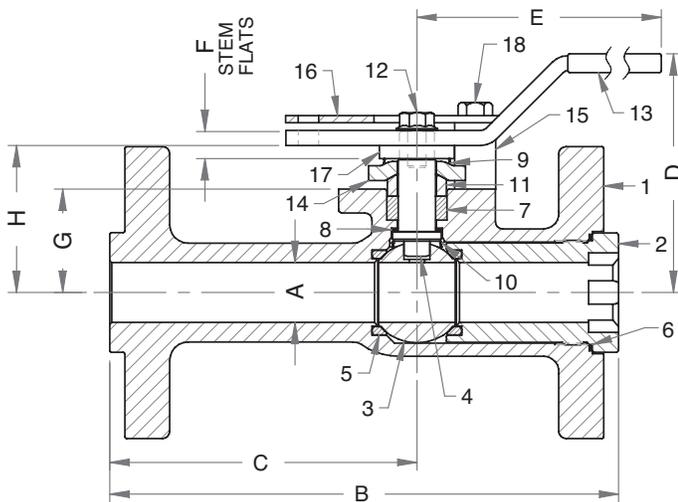
- 88A-F40 Series (316 Stainless Steel Ball & Stem)

## OPTIONS AVAILABLE

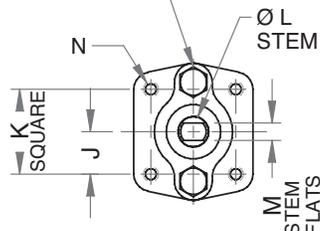
(MORE INFORMATION IN SECTION J)

- Complete the product number by adding a suffix (or multiple suffixes) to the base product number. A suffix for seat & seal materials **must** be selected.
- To specify multiple options, add the desired suffixes in the numerical order shown below.  
NOTE: Not all suffixes can be combined together.
- Minimum quantities may apply.

(SUFFIX)	OPTION
-04-	2-1/4" Stem Extension (Carbon Steel, Zinc Plated) (1" - 2")
-14-	Side Vented Ball (Uni-Directional). Not Available with Plated CS Ball
-21-	UHMWPE Seats, Graphite Packing, Spiral Wound Graphite Body Seal, PEEK Bearing
-24-	Graphite Packing, Spiral Wound Graphite Body Seal, RPTFE Bearing (API 607, 6th Edition, ISO 10497:2010)
-26-	Chlorine Service. Vented. Special Cleaning. Assembled Dry. (for CS, Hastelloy and Ni-Cu Valves. Ball Must be Hastelloy or Ni-CU)
-38-	PEEK Seats, Graphite Packing, Spiral Wound Graphite Body Seal, PEEK Bearing
-45-	Less Lever and Nut (Bare Stem)
-49-	No Lubrication. Assembled Dry
-67-	Cleaned for Industrial Gas (CS Only)
-69-	Drilled & Tapped Purge Port with Plugs
-70-	4" Extended Bonnet
-76-	Live Loaded (Lever)
-77-	Live Loaded (Gear, Actuator)
-80-	TFM 1600 Seats, PTFE Chevron Packing, Spiral Wound PTFE Body Seal, PEEK Bearing
-82-	Flat Face Flanges
-90-	Double Packed 4" Extended Bonnet
-95-	Devlon® Seats, Graphite Packing, Spiral Wound Graphite Body Seal, PEEK Bearing
-9P-	Double Packed 4" Extended Bonnet with Monitoring Port
-CE-	CE Marking. See Page D-3 "Product Approvals" for Availability
-EF-	Graphite Packing (API 641 Compliant)
-EP-	Garlock EVSP Stem Packing with Spiral Wound Graphite Gasket (Fire Safe by Design)
-KB-	Kolsterised Ball
-MG-	Gear Operator with Standard Handwheel
-MH-	Gear Operator with Standard Handwheel & Locking Device
-MJ-	Gear Operator with Oversize Handwheel
-MK-	Gear Operator with Oversize Handwheel & Locking Device
-PH-	17-4 PH Stem
-TC-	Hydrostatic Test with Certified Report
-TD-	API 6D Test (Hydrostatic Testing)
-TR-	Hydrostatic Test with Certified Report & MTR
-TW-	Hydrostatic Test with Certified Report & Witnessed
-ZP1-	Fugitive Emissions Packing (Viton)
-ZP2-	Fugitive Emissions Packing (Buna-N)
-ZP3-	Fugitive Emissions Packing (Kalrez)



ACTUATOR MOUNTING 19



**Pressure/Temperature Ratings - Page M-25, Graph No. 34**

## DIMENSIONS

PART NO.	SIZE	A	B	C	D	E	F	G	H	J	K	L	M	N	WT.
88A-F05-XX	1"	1.00	8.50	5.13	3.99	6.65	0.45	1.730	2.460	0.98	1.95	0.625	0.412	5/16-18	13.0

REV. 08JUL19



Tech Sheet

# 88A-F00 SERIES

CARBON STEEL ASME CLASS 600 FLANGED FULL PORT BALL VALVE  
1-1/2" THRU 2-1/2"

## STANDARD MATERIAL LIST

	PART	MATERIAL
1	Body	ASTM A216-WCB
2	Retainer	ASTM A216-WCB
3	Ball	ASTM A108 Type 1215 or A216-WCB Chrome Plated
4	Stem	ASTM A108 Type 1215
5	Seats	Defined by Seat Suffix Selected See "95" or "80" also "38" & "21"
6	Body Seal	Defined by Seat Suffix Selected
7	Stem Seals	Defined by Seat Suffix Selected
8	Stem Bearing	Defined by Seat Suffix Selected
9	Grounding Spring	316 Stainless Steel
10	Grounding Spring	316 Stainless Steel
11	Packing Gland	ASTM A108 Type 1215
12	Stem Nut	ASTM A194 Grade 8
13	Lever & Grip	ASTM A366 Steel with Vinyl Grip
14	Gland Plate	302 & 304 Stainless Steel
15	Stops	ASTM A108 Type 1215
16	Lock Plate	ASTM A366 Steel
17	Stop Screws	SAE J429 Grade 2
18	Gland Plate Screws	ASTM A193-B7
19	Body Joint Stud	ASTM A193-Grade B7
20	Body Joint Nut	ASTM A194-Grade 2H
21	Lock Washer	302 or 304 Stainless Steel

## VARIATIONS AVAILABLE

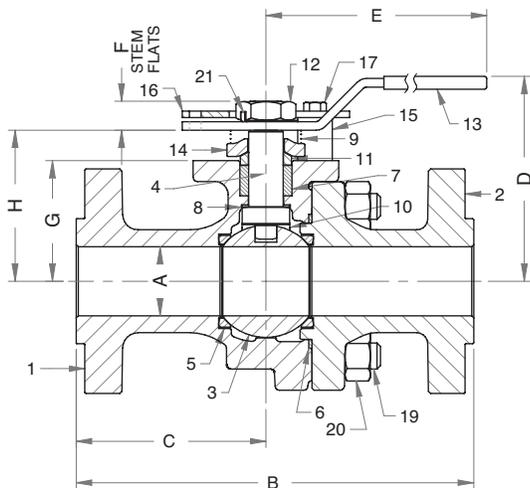
- 88A-F40 Series (316 Stainless Steel Ball & Stem)

## OPTIONS AVAILABLE

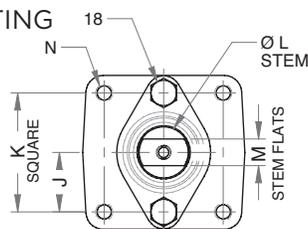
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(SUFFIX)	OPTION
-04-	2-1/4" Stem Extension (Carbon Steel, Zinc Plated) (1" - 2")
-14-	Side Vented Ball (Uni-Directional). Not Available with Plated CS Ball
-21-	UHMWPE Seats, Graphite Packing, Spiral Wound Graphite Body Seal, PEEK Bearing
-24-	Graphite Packing, Spiral Wound Graphite Body Seal, RPTFE Bearing (API 607, 6th Edition, ISO 10497:2010)
-26-	Chlorine Service. Vented. Special Cleaning. Assembled Dry. (for CS, Hastelloy and Ni-Cu Valves. Ball Must be Hastelloy or Ni-CU)
-38-	PEEK Seats, Graphite Packing, Spiral Wound Graphite Body Seal, PEEK Bearing
-45-	Less Lever and Nut (Bare Stem)
-49-	No Lubrication. Assembled Dry
-67-	Cleaned for Industrial Gas (CS Only)
-69-	Drilled & Tapped Purge Port with Plugs
-70-	4" Extended Bonnet
-76-	Live Loaded (Lever)
-77-	Live Loaded (Gear, Actuator)
-80-	TFM1600 Seats, PTFE Chevron Packing, Spiral Wound PTFE Body Seal, PEEK Bearing
-82-	Flat Face Flanges
-90-	Double Packed 4" Extended Bonnet
-95-	Devlon® Seats, Graphite Packing, Spiral Wound Graphite Body Seal, PEEK Bearing
-9P-	Double Packed 4" Extended Bonnet with Monitoring Port
-CE-	CE Marking. See Page D-3 "Product Approvals" for Availability
-EF-	Graphite Packing (API 641 Compliant)
-EP-	Garlock EVSP Stem Packing with Spiral Wound Graphite Gasket (Fire Safe by Design)
-KB-	Kolsterised Ball
-MG-	Gear Operator with Standard Handwheel
-MH-	Gear Operator with Standard Handwheel & Locking Device
-MJ-	Gear Operator with Oversize Handwheel
-MK-	Gear Operator with Oversize Handwheel & Locking Device
-PH-	17-4 PH Stem
-TC-	Hydrostatic Test with Certified Report
-TD-	API 6D Test (Hydrostatic Testing)
-TR-	Hydrostatic Test with Certified Report & MTR
-TW-	Hydrostatic Test with Certified Report & Witnessed
-ZP1-	Fugitive Emissions Packing (Viton)
-ZP2-	Fugitive Emissions Packing (Buna-N)
-ZP3-	Fugitive Emissions Packing (Kalrez)



ACTUATOR MOUNTING



## DIMENSIONS

PART NO.	SIZE	A	B	C	D	E	F	G	H	J	K	L	M	N	WT.
88A-F07-XX	1-1/2"	1.50	9.50	3.62	5.03	8.40	0.74	2.730	3.500	0.98	1.95	0.750	0.477	5/16-18	31.5
88A-F08-XX	2"	2.00	11.50	5.49	6.06	12.06	0.84	3.490	4.370	1.42	2.84	1.000	0.620	3/8-16	53.0
88A-F09-XX	2-1/2"	2.50	13.00	6.02	6.63	12.06	0.84	4.190	5.070	1.42	2.84	1.000	0.620	3/8-16	65.0

Pressure/Temperature Ratings - Page M-25, Graph Nos. 34 & 35

REV. 08JUL19

# 88A-F00 SERIES

CARBON STEEL ASME CLASS 600 FLANGED FULL PORT BALL VALVE  
3" THRU 4"

## STANDARD MATERIAL LIST

	PART	MATERIAL
1	Body	ASTM A216-WCB
2	Retainer	ASTM A216-WCB
3	Ball	ASTM A108 Type 1215 or A216-WCB Chrome Plated
4	Stem	ASTM A108 Type 1215
5	Seats	Defined by Seat Suffix Selected See "95" or "80" also "38" & "21"
6	Body Seal	Defined by Seat Suffix Selected
7	Stem Seals	Defined by Seat Suffix Selected
8	Stem Bearing	Defined by Seat Suffix Selected
9	Grounding Spring	316 Stainless Steel
10	Grounding Spring	316 Stainless Steel
11	Packing Gland	ASTM A108 Type 1215
12	Stem Screw	304 Stainless Steel
13	Handle Adapter	ASTM A366 Steel with Vinyl Grip
14	Pipe Handle	Galvanized Steel (not shown)
15	Gland Plate	316 Stainless Steel
16	Stops	ASTM A108 Type 1215
17	Lock Plate	ASTM A366 Steel
18	Stop Screws	SAE J429 Grade 2
19	Gland Plate Screws	ASTM A193-B7
20	Body Joint Stud	ASTM A193- Grade B7
21	Body Joint Nut	ASTM A194- Grade 2H
22	Adapter Screw	18-8 Stainless Steel

## VARIATIONS AVAILABLE

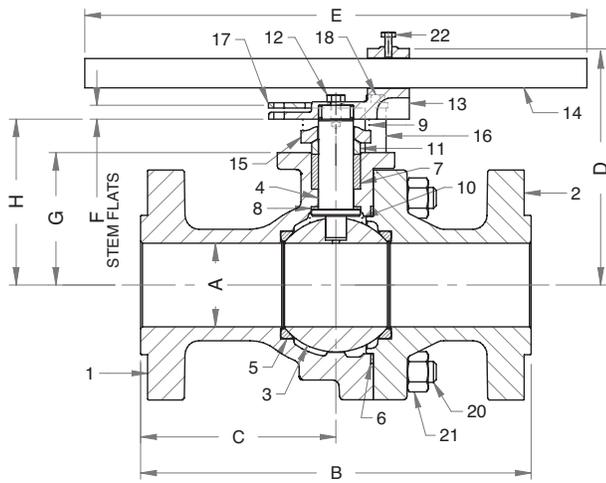
- 88A-F40 Series (316 Stainless Steel Ball & Stem)

## OPTIONS AVAILABLE

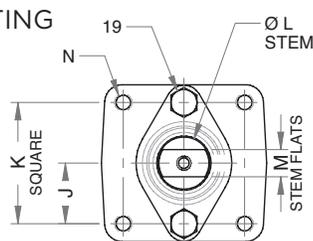
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-24-	Graphite Packing, Spiral Wound Graphite Body Seal, RPTFE Bearing (API 607, 6th Edition, ISO 10497:2010)
-26-	Chlorine Service. Vented. Special Cleaning. Assembled Dry. (for CS, Hastelloy and Ni-Cu Valves. Ball Must be Hastelloy or Ni-CU)
-38-	PEEK Seats, Graphite Packing, Spiral Wound Graphite Body Seal, PEEK Bearing
-45-	Less Lever and Nut (Bare Stem)
-49-	No Lubrication. Assembled Dry
-67-	Cleaned for Industrial Gas (CS Only)
-69-	Drilled & Tapped Purge Port with Plugs
-70-	4" Extended Bonnet
-76-	Live Loaded (Lever)
-77-	Live Loaded (Gear, Actuator)
-80-	TFM 1600 Seats, PTFE Chevron Packing, Spiral Wound PTFE Body Seal, PEEK Bearing
-82-	Flat Face Flanges
-90-	Double Packed 4" Extended Bonnet
-95-	Devlon® Seats, Graphite Packing, Spiral Wound Graphite Body Seal, PEEK Bearing
-9P-	Double Packed 4" Extended Bonnet with Monitoring Port
-CE-	CE Marking. See Page D-3 "Product Approvals" for Availability
-EF-	Graphite Packing (API 641 Compliant)
-EP-	Garlock EVSP Stem Packing with Spiral Wound Graphite Gasket (Fire Safe by Design)
-KB-	Kolsterised Ball
-MG-	Gear Operator with Standard Handwheel
-MH-	Gear Operator with Standard Handwheel & Locking Device
-MJ-	Gear Operator with Oversize Handwheel
-MK-	Gear Operator with Oversize Handwheel & Locking Device
-PH-	17-4 PH Stem
-TC-	Hydrostatic Test with Certified Report
-TD-	API 6D Test (Hydrostatic Testing)
-TR-	Hydrostatic Test with Certified Report & MTR
-TW-	Hydrostatic Test with Certified Report & Witnessed
-ZP1-	Fugitive Emissions Packing (Viton)
-ZP2-	Fugitive Emissions Packing (Buna-N)
-ZP3-	Fugitive Emissions Packing (Kalrez)



## ACTUATOR MOUNTING



## DIMENSIONS

PART NO.	SIZE	A	B	C	D	E	F	G	H	J	K	L	M	N	WT.
88A-F00-XX	3"	3.00	14.00	7.00	8.55	18.00	0.50	4.750	5.946	1.42	2.84	1.250	0.725	3/8-16	101.0
88A-F0A-XX	4"	4.00	17.00	7.19	11.20	34.00	0.75	6.630	8.081	1.74	3.48	1.500	0.780	1/2-13	194.0

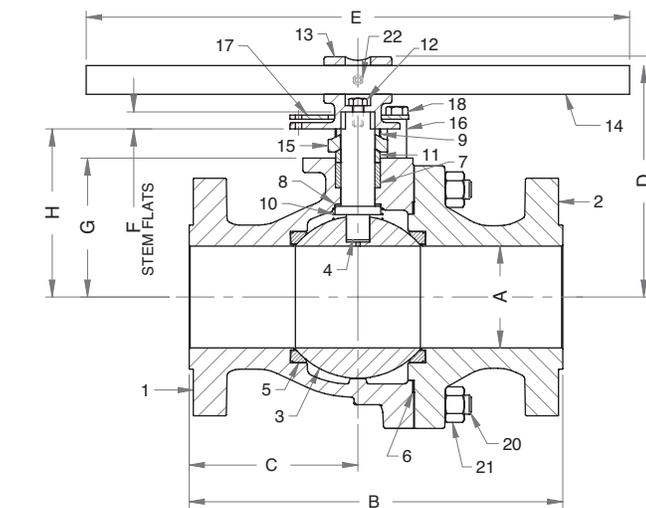
**Pressure/Temperature Ratings - Page M-25, Graph No. 35**

# 88A-F00 SERIES

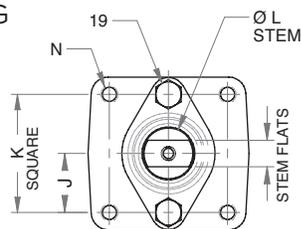
CARBON STEEL ASME CLASS 600 FLANGED FULL PORT BALL VALVE  
6"

## STANDARD MATERIAL LIST

	PART	MATERIAL
1	Body	ASTM A216-WCB
2	Retainer	ASTM A216-WCB
3	Ball	ASTM A108 Type 1215 or A216-WCB Chrome Plated
4	Stem	ASTM A108 Type 1215
5	Seats	Defined by Seat Suffix Selected See "95" or "80" also "38" & "21"
6	Body Seal	Defined by Seat Suffix Selected
7	Stem Seals	Defined by Seat Suffix Selected
8	Stem Bearing	Defined by Seat Suffix Selected
9	Grounding Spring	316 Stainless Steel
10	Grounding Spring	316 Stainless Steel
11	Packing Gland	ASTM A108 Type 1215
12	Stem Screw	304 Stainless Steel
13	Handle Adapter	316 Stainless Steel
14	Pipe Handle	Galvanized Steel (not shown)
15	Gland Plate	316 Stainless Steel
16	Stops	ASTM A108 Type 1215
17	Lock Plate	ASTM A366 Steel
18	Stop Screws	SAE J429 Grade 2
19	Gland Plate Screws	ASTM A193-B7
20	Body Joint Stud	ASTM A193-Grade B7
21	Body Joint Nut	ASTM A194-Grade 2H
22	Adapter Screw	18-8 Stainless Steel



ACTUATOR MOUNTING



## DIMENSIONS

PART NO.	SIZE	A	B	C	D	E	F	G	H	J	K	L	M	N	WT.
88A-F0C-XX	6"	6.00	22.00	9.94	14.17	45.00	1.00	8.190	9.915	2.298	4.59	2.000	1.375	3/4-10	500.0

## VARIATIONS AVAILABLE

- 88A-F40 Series (316 Stainless Steel Ball & Stem)

## OPTIONS AVAILABLE

(MORE INFORMATION IN SECTION J)

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-24-	Graphite Packing, Spiral Wound Graphite Body Seal, RPTFE Bearing (API 607, 6th Edition, ISO 10497:2010)
-26-	Chlorine Service. Vented. Special Cleaning. Assembled Dry. (for CS, Hastelloy and Ni-Cu Valves. Ball Must be Hastelloy or Ni-Cu)
-38-	PEEK Seats, Graphite Packing, Spiral Wound Graphite Body Seal, PEEK Bearing
-45-	Less Lever and Nut (Bare Stem)
-49-	No Lubrication. Assembled Dry
-67-	Cleaned for Industrial Gas (CS Only)
-69-	Drilled & Tapped Purge Port with Plugs
-70-	4" Extended Bonnet
-76-	Live Loaded (Lever)
-77-	Live Loaded (Gear, Actuator)
-80-	TFM1600 Seats, PTFE Chevron Packing, Spiral Wound PTFE Body Seal, PEEK Bearing
-82-	Flat Face Flanges
-90-	Double Packed 4" Extended Bonnet
-95-	Devlon® Seats, Graphite Packing, Spiral Wound Graphite Body Seal, PEEK Bearing
-9P-	Double Packed 4" Extended Bonnet with Monitoring Port
-CE-	CE Marking. See Page D-3 "Product Approvals" for Availability
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**Pressure/Temperature Ratings - Page M-26, Graph No. 36**

# 88A-F00 SERIES

CARBON STEEL ASME CLASS 600 FLANGED FULL PORT BALL VALVE  
8"

## STANDARD MATERIAL LIST

	PART	MATERIAL
1	Body	ASTM A216-WCB
2	Retainer	ASTM A216-WCB
3	Ball	ASTM A108 Type 1215 or ASTM A216-WCB Chrome Plated
4	Stem	ASTM A108 Type 1215
5	Seats	Defined by Seat Suffix Selected See "95" or "80" also "38" & "21"
6	Body Seal	Defined by Seat Suffix Selected
7	Stem Seals	Defined by Seat Suffix Selected
8	Stem Bearing	Defined by Seat Suffix Selected
9	Grounding Spring	316 Stainless Steel
10	Grounding Spring	316 Stainless Steel
11	Packing Gland	ASTM A108 Type 1215
12	Gland Plate	316 Stainless Steel
13	Gland Plate Screws	ASTM A193-B7
14	Body Joint Stud	ASTM A193 Grade B7
15	Body Joint Nut	ASTM A194 Grade 2H

## VARIATIONS AVAILABLE

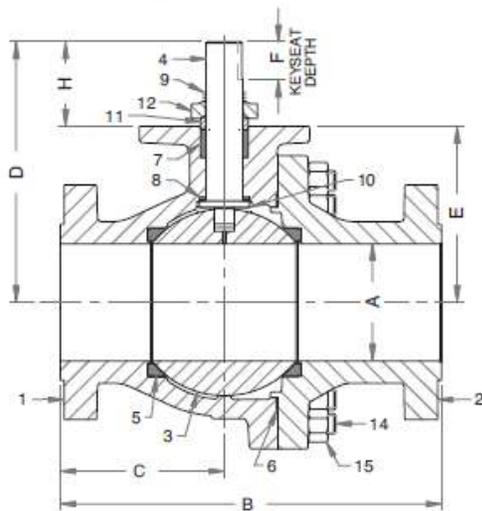
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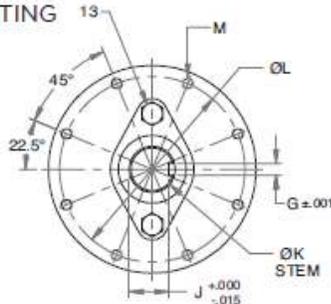
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-38-	PEEK Seats, Graphite Packing, Spiral Wound Graphite Body Seal, PEEK Bearing
-45-	Less Lever and Nut (Bare Stem)
-49-	No Lubrication. Assembled Dry
-67-	Cleaned for Industrial Gas (CS Only)
-69-	Drilled & Tapped Purge Port with Plugs
-70-	4" Extended Bonnet
-76-	Live Loaded (Lever)
-77-	Live Loaded (Gear, Actuator)
-80-	TFM 1600 Seats, PTFE Chevron Packing, Spiral Wound PTFE Body Seal, PEEK Bearing
-82-	Flat Face Flanges
-90-	Double Packed 4" Extended Bonnet
-95-	Devlon® Seats, Graphite Packing, Spiral Wound Graphite Body Seal, PEEK Bearing
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-CE-	CE Marking. See Page D-3 "Product Approvals" for Availability
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-EP-	Garlock EVSP Stem Packing with Spiral Wound Graphite Gasket (Fire Safe by Design)
-KB-	Kolsterised Ball
-MG-	Gear Operator with Standard Handwheel
-MH-	Gear Operator with Standard Handwheel & Locking Device
-MJ-	Gear Operator with Oversize Handwheel
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-PH-	17-4 PH Stem
-TC-	Hydrostatic Test with Certified Report
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-ZP1-	Fugitive Emissions Packing (Viton)
-ZP2-	Fugitive Emissions Packing (Buna-N)
-ZP3-	Fugitive Emissions Packing (Kalrez)



ACTUATOR MOUNTING



## DIMENSIONS

PART NO.	SIZE	A	B	C	D	E	F	G	H	J	K	L	M	WT.
88A-F0E-XX	8"	8.00	26.00	11.20	17.77	12.00	2.25*	0.627	5.77	2.133	2.49	10.00	5/8-11	920.0

\* Keyway Length

**Pressure/Temperature Ratings - Page M-26, Graph No. 36**

# FLOW DATA

## FLOW DATA

The listed  $C_v$  "factors" are derived from actual flow testing, at Apollo's Pageland, South Carolina factory. These tests were completed using standard "off the shelf" valves with no special preparation and utilizing standard schedule 40 pipe. It should be understood that these factors are for the valve only and also include the connection configuration. The flow testing is done utilizing water as a fluid media and is a direct statement of the gallons of water flowed per minute with a 1 psig pressure differential across the valve/connection unit. Line pressure is not a factor. Because the  $C_v$  is a factor, the formula can be used to estimate flow of most media for valve sizing.

### FLOW OF LIQUID

$$Q = C_v \sqrt{\frac{\Delta P}{SpGr}}$$

$$\text{or } \Delta P = \frac{(Q)^2 (SpGr)}{(C_v)^2}$$

#### WHERE:

- Q = Flow in US gpm
- ΔP = Pressure drop (psig)
- SpGr = Specific gravity at flowing temperature
- $C_v$  = Valve constant

### FLOW OF GAS

$$Q = 1360 C_v \sqrt{\frac{(\Delta P) (P_2)}{(SpGr) (T)}}$$

$$\text{or } \Delta P = \frac{5.4 \times 10^{-7} (SpGr) (T) (Q)^2}{(C_v)^2 (P_2)}$$

#### WHERE:

- Q = Flow in SCFH
- ΔP = Pressure drop (psig)
- SpGr = Specific gravity (based on air = 1.0)
- P2 = Outlet pressure-psia (psig + 14.7)
- T = (temp. °F + 460)
- $C_v$  = Valve constant

**CAUTION:** The gas equation shown, is valid at very low pressure drop ratios. The gas equation is NOT valid when the ratio of pressure drop (ΔP) to inlet pressure (P1) exceeds 0.02.

**NOTE:** Only use the gas equation shown if (P1-P2)/P1 is less than 0.02.

### CV FACTORS FOR APOLLO VALVES (CONTINUED ON M-4)

VALVE	SIZE (IN.)														
	1/4	3/8	1/2	3/4	1	1.25	1.5	2	2.5	3	4	6	8	10	12
70B-140 Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
70-100/200 Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
70-300/400 Series	--	--	15	30	43	48	84	108	--	--	--	--	--	--	--
70-600 Series	2.3	4.5	5.4	12	14	21	34	47	--	--	--	--	--	--	--
70-800 Series	8.4	7.2	15	30	43	48	84	--	--	--	--	--	--	--	--
71-AR Series	--	--	--	30	43	48	84	108	190	370	--	--	--	--	--
71-100/200 Series	--	--	--	30	43	48	84	108	190	370	--	--	--	--	--
72-100/900 Series	--	--	26	48	65	125	170	216	--	--	--	--	--	--	--
72-1xx-A/72-9xx-A Series	--	--	26	48	65	125	170	245	--	--	--	--	--	--	--
73A-100 Series	8.4	7.2	15	30	43	48	84	108	--	--	--	--	--	--	--
73-300/400 Series	--	--	26	48	65	125	170	216	--	--	--	--	--	--	--
74-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
75-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
76-AR Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
76F-100 Series	8.1	15	15	51	68	125	177	389	--	--	--	--	--	--	--
76FJ-100 Series	8.1	15	15	51	68	125	177	389	--	--	--	--	--	--	--
76FK-100 Series	8.1	15	15	51	68	125	177	389	--	--	--	--	--	--	--
76-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
76-300/400 Series	--	--	26	48	65	125	170	216	--	--	--	--	--	--	--
76-600 Series	2.3	4.5	5.4	12	14	21	34	47	--	--	--	--	--	--	--
76J-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
76J-AR Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
76K-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
76K-AR Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
7K-100 Series	--	--	15	51	68	125	177	389	503	--	--	--	--	--	--
77-AR Series	8.1	15	15	51	68	--	177	389	--	--	--	--	--	--	--

# FLOW DATA

FOR APOLLO BALL VALVES

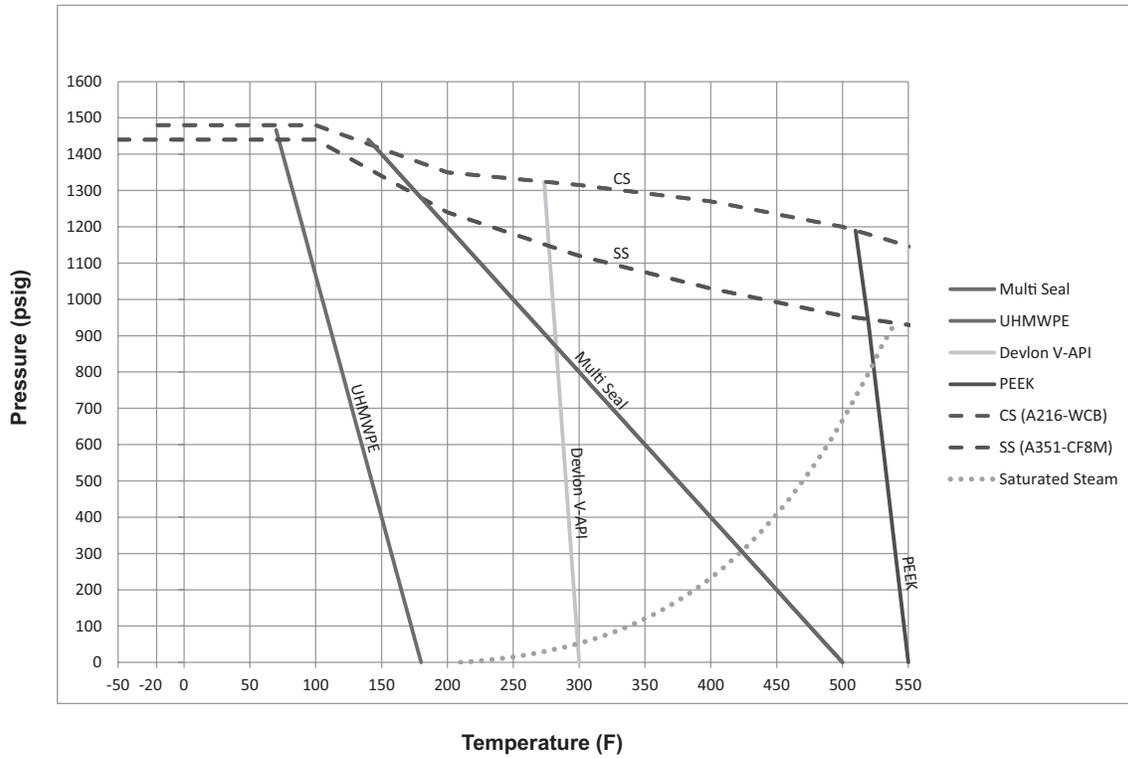
## CV FACTORS FOR APOLLO VALVES (CONTINUED FROM M-3)

VALVE	SIZE (IN.)														
	1/4	3/8	1/2	3/4	1	1.25	1.5	2	2.5	3	4	6	8	10	12
77C-100/200 Series	4.5	7.2	16	36	68	125	177	389	503	--	--	--	--	--	--
77D-140 Series	4.5	7.2	16	36	68	125	177	389	--	--	--	--	--	--	--
77D-640 Series	--	--	--	11	24	35	--	--	--	--	--	--	--	--	--
77G-UL Series	4.5	7.2	16	36	68	125	177	389	503	--	--	--	--	--	--
77W Series	--	--	16	36	68	125	177	389	--	--	--	--	--	--	--
77-100/200 Series	8.1	15	15	51	68	125	177	389	503	--	--	--	--	--	--
79 Series	8.5	8.5	9.8	32	44	66	148	218	440	390	--	--	--	--	--
80 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
82-100/200 Series	8.1	14	26	51	68	120	170	376	510	996	1893	--	--	--	--
83A/83B Series	8.1	14	26	51	68	120	170	376	--	--	--	--	--	--	--
83R-100/200 Series	--	--	--	--	--	--	170	376	--	996	1893	--	--	--	--
86A/86B Series	8.1	14	26	51	68	120	170	376	--	--	--	--	--	--	--
86R-100/200 Series	--	--	--	--	--	--	170	376	--	996	1893	--	--	--	--
87A-100 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87A-200 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87A-700 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87A-900 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87A-F00 Series	--	--	--	--	75	--	195	410	545	1021	2016	4837	--	--	--
87B-100 Series	--	--	--	--	--	--	--	--	--	375	673	1099	1902	3890	--
87J-100 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87J-200 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87J-700 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87J-900 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87K-100 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87K-200 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87K-700 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87K-900 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
88A-100 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
88A-200 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
88A-700 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
88A-900 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
88A-F00 Series	--	--	--	--	75	--	195	410	545	1021	2016	4837	--	--	--
88B-100 Series	--	--	--	--	--	--	--	--	--	375	673	1099	1902	3890	--
89-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
9A-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
90-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
92-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
93-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
94A-100/200 Series	6	7	19	34	50	104	268	309	629	1018	1622	--	--	--	--
96-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
399-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
489-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--

**CLASS 600**

**(SS) ASTM A351-CF8M & (CS) ASTM A216-WCB : 1" - 2"**

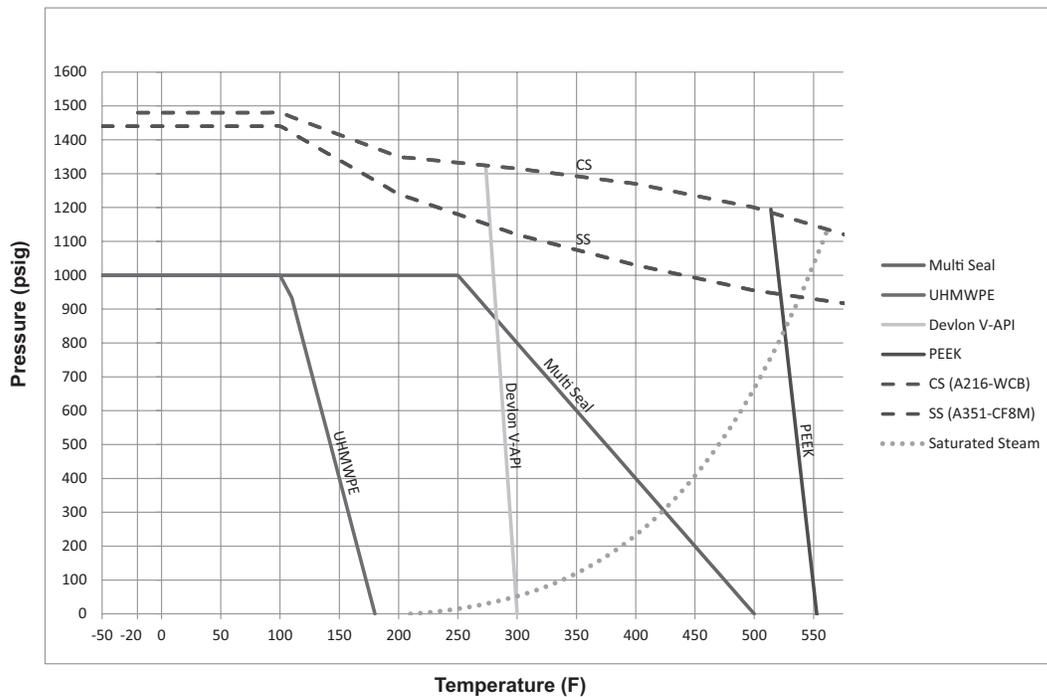
**GRAPH 34**



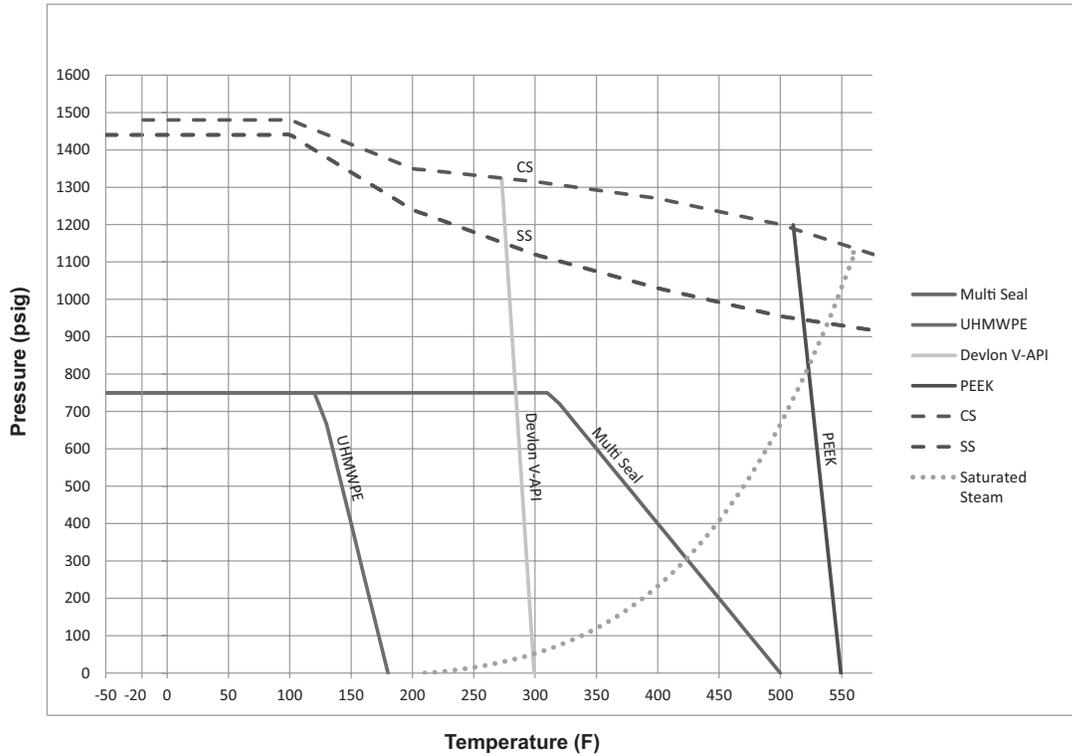
**CLASS 600**

**(SS) ASTM A351-CF8M & (CS) ASTM A216-WCB : 2.5" - 4"**

**GRAPH 35**

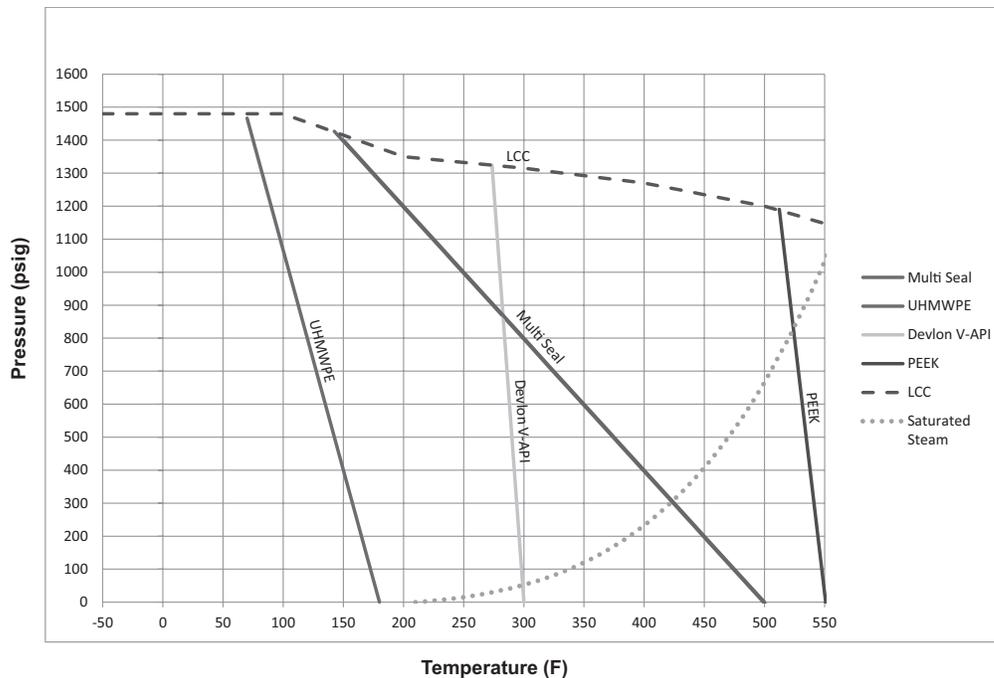


**CLASS 600 (SS) ASTM A351-CF8M & (CS) ASTM A216-WCB : 6" & 8" GRAPH 36**



**CLASS 600 ASTM A352-LCC : 1" THRU 2" GRAPH 37**

STEEL CASTINGS FOR LOW TEMPERATURE SERVICE.



### 87A, 87A-F, 87B, 88A, 88A-F, 88B, 88L, & 88L-F SERIES

#### STANDARDS COMPLIANCE

Except where specifically noted all valves within this family of products complies with the requirements of this listed standard.

- ASME B16.5 "Pipe Flanges and Flanged Fittings"
- ASME B16.10 "Face to Face Dimensions of Valves"
- ASME B16.34 "Valves - Flanged, Threaded, and Welding End"
- ASME B16.33 "Manual Operated Metallic Gas Valves for Use in Gas Piping Systems up to 125 psig"
- ASME B16.38 "Large Metallic Valves for Gas Distribution (Manually Operated NPS 2-1/2" to 12", 125 psig)"
- ASME B31.1 "Power Piping"
- ASME B31.3 "Chemical Plant and Petroleum Refinery Piping"
- ASME B31.8 "Gas Transmission and Distribution Piping Systems"
- API 607 "Fire Test - Soft Seated Quarter Turn Valves" (-24 Option Required). See specific tech sheet for 5th or 6th edition.
- API 608 "Ball Valves - Flanged, Threaded, and Welding End"
- MStainless Steel SP-25 "Standard Marking System for Valves"
- MStainless Steel SP-61 "Pressure Testing of Steel Valves"
- MStainless Steel SP-72 "Ball Valves with Flanged or Butt-weld Ends"
- UL 125 "Valves for Anhydrous Ammonia and LP-Gas (Other than Safety Relief)"
- NSF/ANSI/CAN 61 Section 8, Annex G (1/2" to 4" 87A Series)
- NSF/ANSI 372 Drinking Water System Components - Lead Content (1/2" to 4" 87A Series)

#### STANDARD FEATURES

Except where specifically noted all valves within this family of products include all listed features as standard.

- Two Position Locking Device (Valves 6" Full Port, 8" Standard Port and smaller)
- Chevron Style Adjustable Stem Seals
- ISO 5211 Mounting Pad Bolt Pattern
- Slot Vented Ball for Thermal Expansion
- Rated up to 150 psig Saturated Steam: ASME Class 150, 300, & 600 Valves
- Rated up to 250 psig Saturated Steam: ASME Class 300 Valves Require the -65 Option
- ASME Class 600 Valves Require the -24-80 Options or -38 Option
- Anti-static Grounded Ball and Stem
- Blowout-Proof Stem Design
- Cast Boss for Bleed / Drain Port
- Vacuum Service to 29 inches of Hg
- NACE MR0175 (2000) Compliance on all 87A/87B/88A/88B/88L Valves with Stainless Steel Ball & Stem
- NACE MR0103 (2003) Compliance on all 87A/87B/88A/88B/88L Valves with Stainless Steel Ball & Stem

#### PRODUCT APPROVALS

- **CSA\* (Reference: ASME B16.33 & B16.38)**

ASME Class 150 & 300 only

- **UL\* (Reference: Control Number 195H)**

ASME Class 150 & 300 only

- UL (YSDT) LP-Gas Shut-Off Valves
- UL (MHKZ) Manual Valves
- UL (YRBX) Flammable Liquid Shut-Off Valves
- UL (YRPV) Gas Shut-Off Valves
- UL (YQNZ) Compressed Gas Shut-Off Valves
- UL (YQAR) Anhydrous Ammonia Shut-Off Valves

\*Requires "UL" suffix for markings.

- **CE Marking(with "-CE" suffix):**

Marking is available with all the flanged ball valves listed below

- 87A
- 87A (Alloy 20)
- 87B
- 87C
- 87G
- 87J
- 87K
- 87M
- 87R
- 88A
- 88B
- 88L