

# 86R-700 SERIES

STAINLESS STEEL 3-PIECE FULL PORT BUTT WELD BALL VALVE  
W/ ACTUATOR READY ISO MOUNTING PAD  
1-1/2" & 2"

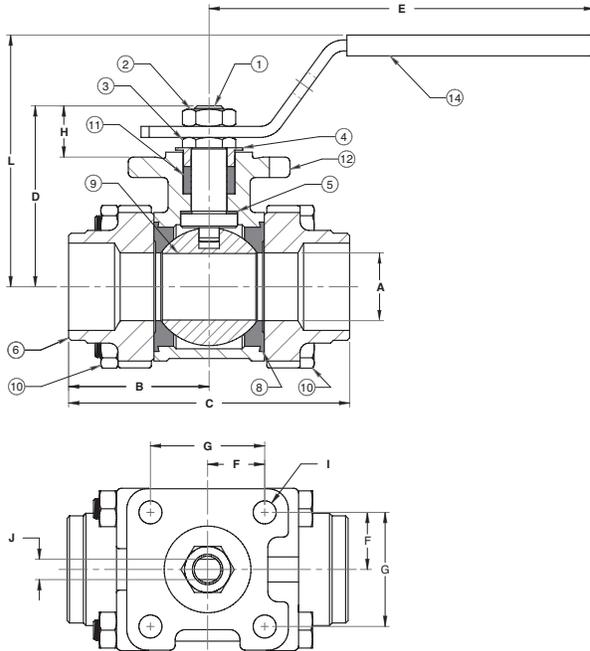


Schedule 10 Butt-Weld Ends, 800 CWP (psig), Cold Non-Shock. 150 psig Saturated Steam.  
Vacuum Service to 29 inches Hg.  
MSS SP-72 compliant.  
Meets NACE MR0175 (2000) & MR0103 (2012)

## FEATURES

- Multi-piece packing set
- ISO 5211 mounting pad
- Blowout-proof stem design
- In-line repairable

- Adjustable packing gland
- Investment cast components
- Reinforced seats and seals
- Full port configuration



## OPTIONS AVAILABLE

(MORE INFORMATION IN SECTION J)

- Minimum quantities apply
- To specify an option, replace the "01" standard suffix with the suffix of the option.
- To specify multiple options, replace the "01" suffix with the desired suffixes in the numerical order shown below. NOTE: Not all suffixes can be combined together.

| (SUFFIX) | OPTION  | SIZES |
|----------|---|-------|
| -01      | Standard Configuration                            | All   |
| -02-     | Static Grounded                                   | All   |
| -04-     | 2-1/4" Stem Extension (Carbon Steel, Zinc Plated) | All   |
| -08-     | 90° Reversed Stem                                 | All   |
| -14-     | Vented Ball                                       | All   |
| -18-     | Plain Yellow Grip                                 | All   |
| -21-     | UHMWPE Seats (Non-PTFE)                           | All   |
| -24-     | Graphite Packing                                  | All   |
| -27-     | Latch Lock Lever                                  | All   |
| -35-     | PTFE Trim   | All   |
| -36-     | SS Stainless Steel Locking Round Handle           | All   |
| -39-     | SS Hi-Rise Locking Wheel Handle, SS Nut           | All   |
| -49-     | No Lubrication. Assembled Dry                     | All   |
| -57-     | Oxygen Cleaned                                    | All   |
| -60-     | Grounded Ball & Stem                              | All   |
| -AR-     | Less Handle & Stop - Add Belleville Washers       | All   |
| -WB-     | With Lever & Belleville Washers                   | All   |

**Pressure/Temperature Ratings - Page M-12, Graph No. 8**

## STANDARD MATERIAL LIST

| PART               | MATERIAL        |
|--------------------|-----------------|
| 1 Stem             | A276-316        |
| 2 Jam nut          | Stainless Steel |
| 3 Low profile nut  | 316 SS          |
| 4 Gland            | A276-316        |
| 5 Stem bearing     | RPTFE           |
| 6 End cap (2)      | ASTM A351-CF3M  |
| 7 Hex nut (4)      | 18-8 SS         |
| 8 Seat (2)         | RPTFE           |
| 9 Ball             | 316 SS          |
| 10 Body bolt (4)   | 18-8 SS         |
| 11 Stem packing    | MPTFE           |
| 12 Body            | ASTM A351-CF8M  |
| 13 Lock tab washer | 304 SS          |
| 14 Lever and grip  | 304 SS w/ Vinyl |

## DIMENSIONS

| PART NO.   | SIZE   | A    | B    | C    | D    | E    | F    | G    | H    | I    | J (FLATS) | K (THREADS.)UNF | L    |
|------------|--------|------|------|------|------|------|------|------|------|------|-----------|-----------------|------|
| 86R-707-01 | 1-1/2" | 1.50 | 2.59 | 5.18 | 3.49 | 8.06 | 0.98 | 1.95 | 1.16 | 0.34 | .370/.372 | 5/8-18          | 4.38 |
| 86R-708-01 | 2"     | 2.00 | 3.01 | 6.03 | 3.95 | 8.06 | 0.98 | 1.95 | 1.16 | 0.34 | .370/.372 | 5/8-18          | 4.85 |

The listed  $C_v$  “factors” are derived from actual flow testing, at Apollo’s Pageland, South Carolina factory. These tests were completed using standard “off the shelf” valves with no special preparation and utilizing standard schedule 40 pipe. It should be understood that these factors are for the valve only and also include the connection configuration. The flow testing is done utilizing water as a fluid media and is a direct statement of the gallons of water flowed per minute with a 1psig pressure differential across the valve/connection unit. Line pressure is not a factor. Because the  $C_v$  is a factor, the formula can be used to estimate flow of most media for valve sizing.

### FLOW OF LIQUID

$$Q = C_v \sqrt{\frac{\Delta P}{SpGr}}$$

$$\text{or } \Delta P = \frac{(Q)^2 (SpGr)}{(C_v)^2}$$

#### WHERE:

- Q = Flow in US gpm
- ΔP = Pressure drop (psig)
- SpGr = Specific gravity at flowing temperature
- $C_v$  = Valve constant

### FLOW OF GAS

$$Q = 1360 C_v \sqrt{\frac{(\Delta P) (P_2)}{(SpGr) (T)}}$$

$$\text{or } \Delta P = \frac{5.4 \times 10^{-7} (SpGr) (T) (Q)^2}{(C_v)^2 (P_2)}$$

#### WHERE:

- Q = Flow in SCFH
- ΔP = Pressure drop (psig)
- SpGr = Specific gravity (based on air = 1.0)
- P2 = Outlet pressure-psia (psig + 14.7)
- T = (temp. °F + 460)
- $C_v$  = Valve constant

**CAUTION: The gas equation shown, is valid at very low pressure drop ratios. The gas equation is NOT valid when the ratio of pressure drop (ΔP) to inlet pressure (P1) exceeds 0.02.**

**NOTE: Only use the gas equation shown if (P1-P2)/P1 is less than 0.02.**

### CV FACTORS FOR APOLLO VALVES (CONTINUED ON M-4)

| VALVE                    | SIZE (IN.) |     |     |     |    |      |     |     |     |     |     |    |    |    |    |
|--------------------------|------------|-----|-----|-----|----|------|-----|-----|-----|-----|-----|----|----|----|----|
|                          | 1/4        | 3/8 | 1/2 | 3/4 | 1  | 1.25 | 1.5 | 2   | 2.5 | 3   | 4   | 6  | 8  | 10 | 12 |
| 70B-140 Series           | 8.4        | 7.2 | 15  | 30  | 43 | 48   | 84  | 108 | 190 | 370 | 670 | -- | -- | -- | -- |
| 70-100/200 Series        | 8.4        | 7.2 | 15  | 30  | 43 | 48   | 84  | 108 | 190 | 370 | 670 | -- | -- | -- | -- |
| 70-300/400 Series        | --         | --  | 15  | 30  | 43 | 48   | 84  | 108 | --  | --  | --  | -- | -- | -- | -- |
| 70-600 Series            | 2.3        | 4.5 | 5.4 | 12  | 14 | 21   | 34  | 47  | --  | --  | --  | -- | -- | -- | -- |
| 70-800 Series            | 8.4        | 7.2 | 15  | 30  | 43 | 48   | 84  | --  | --  | --  | --  | -- | -- | -- | -- |
| 71-AR Series             | --         | --  | --  | 30  | 43 | 48   | 84  | 108 | 190 | 370 | --  | -- | -- | -- | -- |
| 71-100/200 Series        | --         | --  | --  | 30  | 43 | 48   | 84  | 108 | 190 | 370 | --  | -- | -- | -- | -- |
| 72-100/900 Series        | --         | --  | 26  | 48  | 65 | 125  | 170 | 216 | --  | --  | --  | -- | -- | -- | -- |
| 72-1xx-A/72-9xx-A Series | --         | --  | 26  | 48  | 65 | 125  | 170 | 245 | --  | --  | --  | -- | -- | -- | -- |
| 73A-100 Series           | 8.4        | 7.2 | 15  | 30  | 43 | 48   | 84  | 108 | --  | --  | --  | -- | -- | -- | -- |
| 73-300/400 Series        | --         | --  | 26  | 48  | 65 | 125  | 170 | 216 | --  | --  | --  | -- | -- | -- | -- |
| 74-100 Series            | 8.4        | 7.2 | 15  | 30  | 43 | 48   | 84  | 108 | 190 | 370 | 670 | -- | -- | -- | -- |
| 75-100 Series            | 8.4        | 7.2 | 15  | 30  | 43 | 48   | 84  | 108 | 190 | 370 | 670 | -- | -- | -- | -- |
| 76-AR Series             | 8.4        | 7.2 | 15  | 30  | 43 | 48   | 84  | 108 | 190 | 370 | 670 | -- | -- | -- | -- |
| 76F-100 Series           | 8.1        | 15  | 15  | 51  | 68 | 125  | 177 | 389 | --  | --  | --  | -- | -- | -- | -- |
| 76FJ-100 Series          | 8.1        | 15  | 15  | 51  | 68 | 125  | 177 | 389 | --  | --  | --  | -- | -- | -- | -- |
| 76FK-100 Series          | 8.1        | 15  | 15  | 51  | 68 | 125  | 177 | 389 | --  | --  | --  | -- | -- | -- | -- |
| 76-100 Series            | 8.4        | 7.2 | 15  | 30  | 43 | 48   | 84  | 108 | 190 | 370 | --  | -- | -- | -- | -- |
| 76-300/400 Series        | --         | --  | 26  | 48  | 65 | 125  | 170 | 216 | --  | --  | --  | -- | -- | -- | -- |
| 76-600 Series            | 2.3        | 4.5 | 5.4 | 12  | 14 | 21   | 34  | 47  | --  | --  | --  | -- | -- | -- | -- |
| 76J-100 Series           | 8.4        | 7.2 | 15  | 30  | 43 | 48   | 84  | 108 | 190 | 370 | --  | -- | -- | -- | -- |
| 76J-AR Series            | 8.4        | 7.2 | 15  | 30  | 43 | 48   | 84  | 108 | 190 | 370 | 670 | -- | -- | -- | -- |
| 76K-100 Series           | 8.4        | 7.2 | 15  | 30  | 43 | 48   | 84  | 108 | 190 | 370 | --  | -- | -- | -- | -- |
| 76K-AR Series            | 8.4        | 7.2 | 15  | 30  | 43 | 48   | 84  | 108 | 190 | 370 | 670 | -- | -- | -- | -- |
| 7K-100 Series            | --         | --  | 15  | 51  | 68 | 125  | 177 | 389 | 503 | --  | --  | -- | -- | -- | -- |
| 77-AR Series             | 8.1        | 15  | 15  | 51  | 68 | --   | 177 | 389 | --  | --  | --  | -- | -- | -- | -- |

REV. 21APR17

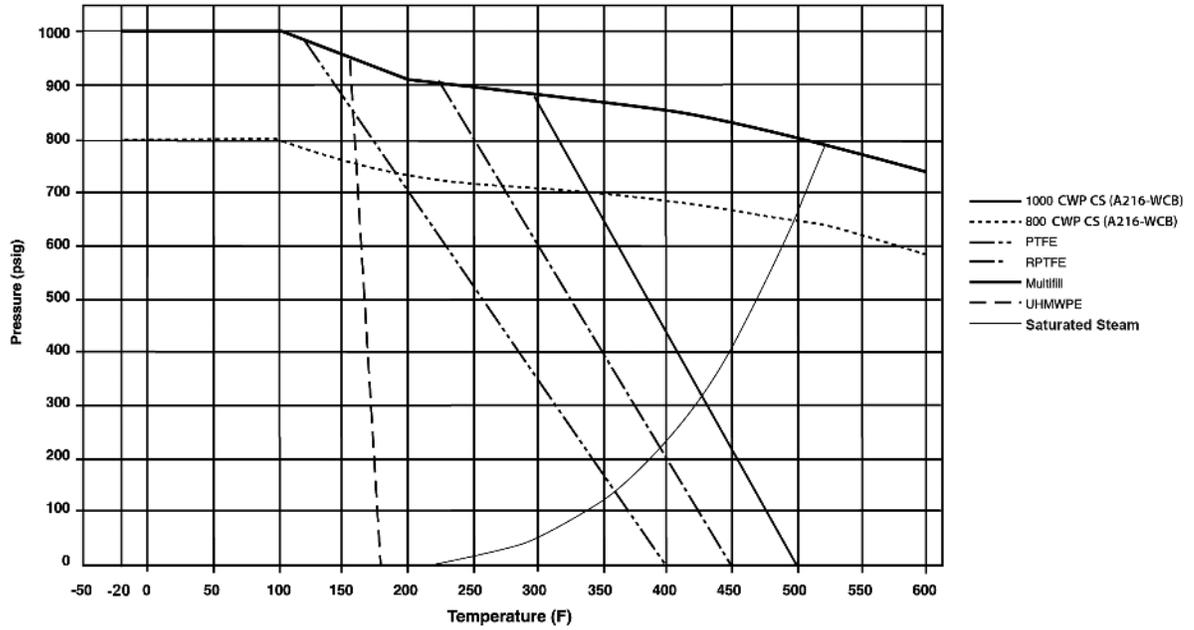
## CV FACTORS FOR APOLLO VALVES (CONTINUED FROM M-3)

| VALVE              | SIZE (IN.) |     |     |     |    |      |     |     |     |      |      |      |      |       |       |
|--------------------|------------|-----|-----|-----|----|------|-----|-----|-----|------|------|------|------|-------|-------|
|                    | 1/4        | 3/8 | 1/2 | 3/4 | 1  | 1.25 | 1.5 | 2   | 2.5 | 3    | 4    | 6    | 8    | 10    | 12    |
| 77C-100/200 Series | 4.5        | 7.2 | 16  | 36  | 68 | 125  | 177 | 389 | 503 | --   | --   | --   | --   | --    | --    |
| 77D-140 Series     | 4.5        | 7.2 | 16  | 36  | 68 | 125  | 177 | 389 | --  | --   | --   | --   | --   | --    | --    |
| 77D-640 Series     | --         | --  | --  | 11  | 24 | 35   | --  | --  | --  | --   | --   | --   | --   | --    | --    |
| 77G-UL Series      | 4.5        | 7.2 | 16  | 36  | 68 | 125  | 177 | 389 | 503 | --   | --   | --   | --   | --    | --    |
| 77W Series         | --         | --  | 16  | 36  | 68 | 125  | 177 | 389 | --  | --   | --   | --   | --   | --    | --    |
| 77-100/200 Series  | 8.1        | 15  | 15  | 51  | 68 | 125  | 177 | 389 | 503 | --   | --   | --   | --   | --    | --    |
| 79 Series          | 8.5        | 8.5 | 9.8 | 32  | 44 | 66   | 148 | 218 | 440 | 390  | --   | --   | --   | --    | --    |
| 80 Series          | 8.4        | 7.2 | 15  | 30  | 43 | 48   | 84  | 108 | 190 | 370  | --   | --   | --   | --    | --    |
| 82-100/200 Series  | 8.1        | 14  | 26  | 51  | 68 | 120  | 170 | 376 | 510 | 996  | 1893 | --   | --   | --    | --    |
| 83A/83B Series     | 8.1        | 14  | 26  | 51  | 68 | 120  | 170 | 376 | --  | --   | --   | --   | --   | --    | --    |
| 83R-100/200 Series | --         | --  | --  | --  | -- | --   | 170 | 376 | --  | 996  | 1893 | --   | --   | --    | --    |
| 86A/86B Series     | 8.1        | 14  | 26  | 51  | 68 | 120  | 170 | 376 | --  | --   | --   | --   | --   | --    | --    |
| 86R-100/200 Series | --         | --  | --  | --  | -- | --   | 170 | 376 | --  | 996  | 1893 | --   | --   | --    | --    |
| 87A-100 Series     | --         | --  | --  | --  | -- | --   | 86  | 104 | 234 | 375  | 673  | 1099 | 1902 | 3890  | --    |
| 87A-200 Series     | --         | --  | 15  | 19  | 75 | --   | 195 | 410 | 545 | 1021 | 2016 | 4837 | 9250 | 15170 | 22390 |
| 87A-700 Series     | --         | --  | --  | --  | -- | --   | 86  | 104 | 234 | 375  | 673  | 1099 | 1902 | 3890  | --    |
| 87A-900 Series     | --         | --  | 15  | 19  | 75 | --   | 195 | 410 | 545 | 1021 | 2016 | 4837 | 9250 | 15170 | 22390 |
| 87A-F00 Series     | --         | --  | --  | --  | 75 | --   | 195 | 410 | 545 | 1021 | 2016 | 4837 | --   | --    | --    |
| 87B-100 Series     | --         | --  | --  | --  | -- | --   | --  | --  | --  | 375  | 673  | 1099 | 1902 | 3890  | --    |
| 87J-100 Series     | --         | --  | --  | --  | -- | --   | 86  | 104 | 234 | 375  | 673  | 1099 | 1902 | 3890  | --    |
| 87J-200 Series     | --         | --  | 15  | 19  | 75 | --   | 195 | 410 | 545 | 1021 | 2016 | 4837 | 9250 | 15170 | 22390 |
| 87J-700 Series     | --         | --  | --  | --  | -- | --   | 86  | 104 | 234 | 375  | 673  | 1099 | 1902 | 3890  | --    |
| 87J-900 Series     | --         | --  | 15  | 19  | 75 | --   | 195 | 410 | 545 | 1021 | 2016 | 4837 | 9250 | 15170 | 22390 |
| 87K-100 Series     | --         | --  | --  | --  | -- | --   | 86  | 104 | 234 | 375  | 673  | 1099 | 1902 | 3890  | --    |
| 87K-200 Series     | --         | --  | 15  | 19  | 75 | --   | 195 | 410 | 545 | 1021 | 2016 | 4837 | 9250 | 15170 | 22390 |
| 87K-700 Series     | --         | --  | --  | --  | -- | --   | 86  | 104 | 234 | 375  | 673  | 1099 | 1902 | 3890  | --    |
| 87K-900 Series     | --         | --  | 15  | 19  | 75 | --   | 195 | 410 | 545 | 1021 | 2016 | 4837 | 9250 | 15170 | 22390 |
| 88A-100 Series     | --         | --  | --  | --  | -- | --   | 86  | 104 | 234 | 375  | 673  | 1099 | 1902 | 3890  | --    |
| 88A-200 Series     | --         | --  | 15  | 19  | 75 | --   | 195 | 410 | 545 | 1021 | 2016 | 4837 | 9250 | 15170 | 22390 |
| 88A-700 Series     | --         | --  | --  | --  | -- | --   | 86  | 104 | 234 | 375  | 673  | 1099 | 1902 | 3890  | --    |
| 88A-900 Series     | --         | --  | 15  | 19  | 75 | --   | 195 | 410 | 545 | 1021 | 2016 | 4837 | 9250 | 15170 | 22390 |
| 88A-F00 Series     | --         | --  | --  | --  | 75 | --   | 195 | 410 | 545 | 1021 | 2016 | 4837 | --   | --    | --    |
| 88B-100 Series     | --         | --  | --  | --  | -- | --   | --  | --  | --  | 375  | 673  | 1099 | 1902 | 3890  | --    |
| 89-100 Series      | 8.4        | 7.2 | 15  | 30  | 43 | 48   | 84  | 108 | 190 | 370  | --   | --   | --   | --    | --    |
| 9A-100 Series      | 8.3        | 6.7 | 5.7 | 10  | 16 | 25   | 40  | 62  | --  | --   | --   | --   | --   | --    | --    |
| 90-100 Series      | 8.3        | 6.7 | 5.7 | 10  | 16 | 25   | 40  | 62  | --  | --   | --   | --   | --   | --    | --    |
| 92-100 Series      | 8.3        | 6.7 | 5.7 | 10  | 16 | 25   | 40  | 62  | --  | --   | --   | --   | --   | --    | --    |
| 93-100 Series      | 8.3        | 6.7 | 5.7 | 10  | 16 | 25   | 40  | 62  | --  | --   | --   | --   | --   | --    | --    |
| 94A-100/200 Series | 6          | 7   | 19  | 34  | 50 | 104  | 268 | 309 | 629 | 1018 | 1622 | --   | --   | --    | --    |
| 96-100 Series      | 8.3        | 6.7 | 5.7 | 10  | 16 | 25   | 40  | 62  | --  | --   | --   | --   | --   | --    | --    |
| 399-100 Series     | 8.4        | 7.2 | 15  | 30  | 43 | 48   | 84  | 108 | 190 | 370  | --   | --   | --   | --    | --    |
| 489-100 Series     | 8.4        | 7.2 | 15  | 30  | 43 | 48   | 84  | 108 | 190 | 370  | --   | --   | --   | --    | --    |

**1000 CWP**

**(CS) ASTM A216-WCB**

**GRAPH 7**



**1000 CWP**

**(SS) ASTM A351-CF8M**

**GRAPH 8**

