

STANDARD COMPLIANCE

- Valve Design: MSS SP-110, NACE MR0175 (2000) & MR0103 (2012)
- End Connections: Butt-Weld per ASME B16.25

- Valve Marking: MSS SP-25
- Production Testing: MSS SP-110

FEATURES

- 3-piece construction with enclosed fasteners
- Standard port
- Stainless steel trim & hardware
- Swing-out center section
- Pressure balanced solid ball
- Compression controlled RPTFE gaskets
- Anti-blowout one piece bottom entry stem
- Two-position locking

- Fully machined ISO 5211 mounting
- Cast bosses on the center-section and end caps for bleed & drain ports
- Vacuum service to 29 in. of Hg.
- 150 psig saturated steam

VARIATIONS AVAILABLE

- 85A-300 Schedule 5 Butt-Weld
- 85A-400 Schedule 10 Butt-Weld
- 85A-600 Schedule 80 Butt-Weld

STANDARD MATERIAL LIST

	PART	MATERIAL
1	Body	ASTM A351-CF8M
2	End Caps	ASTM A351-CF3M
3	Ball	ASTM A276-316SS
4	Stem	ASTM A276-316SS
5	Seat	Multi-Seal
6	Packing	PTFE
7	Stem Bearing	PEEK/PTFE
8	Body Gasket	RPTFE
9	Body Bolts	18-8 Stainless Steel
10	Stop Bolts	18-8 Stainless Steel
11	Gland Bolts	18-8 Stainless Steel
12	Handle Nut/Screw	300 Series Stainless Steel
13	Packing Gland	ASTM A276-316SS
14	Gland Plate	300 Series Stainless Steel
15	Lever Handle	300 Series Stainless Steel
16	Lock Plate	300 Series Stainless Steel
17	Stops	300 Series Stainless Steel

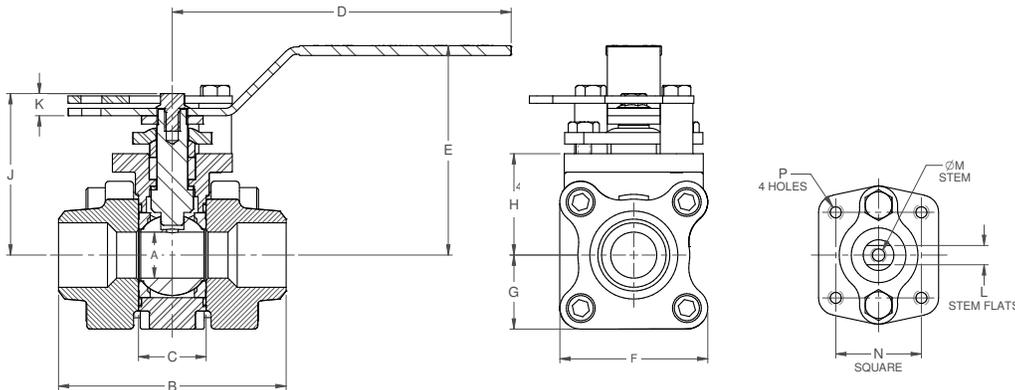
OPTIONS AVAILABLE

(MORE INFORMATION IN SECTION J)

- Minimum quantities apply
- To specify an option, replace the "01" standard suffix with the suffix of the option.
- To specify multiple options, replace the "01" suffix with the desired suffixes in the numerical order shown below. NOTE: Not all suffixes can be combined together.

(SUFFIX)	OPTION	SIZES
-01	Standard Configuration	All
-04-	2.25" Stem Extension (Carbon Steel, Zinc Plated)	3/4" to 2-1/2"
-14-	Vented Ball	3/4" to 2-1/2"
-15-	Round Handle	3/4" to 2-1/2"
-49-	No Lubrication. Assembled Dry.	3/4" to 2-1/2"
-57-	Cleaned for Oxygen Service	3/4" to 2-1/2"
-60-	Static Grounding	3/4" to 2-1/2"
-62-	Center Section Only	3/4" to 2-1/2"
-66-	FNPT x Buttweld	3/4" to 2-1/2"
-69-	Drilled & Tapped Purge & Drains	3/4" to 2-1/2"
-70-	4" Extended Bonnet	3/4" to 2-1/2"
-76-	Live Loaded (Lever Operated)	3/4" to 2-1/2"
-77-	Live Loaded (Actuated)	3/4" to 2-1/2"
-SR-	Spring Return Handle	3/4" to 1"

Pressure/Temperature Ratings - Page M-19, Graph No. 24



DIMENSIONS

PRODUCT NO.	SIZE	A	B	C	D	E	F	G	H	J	K	L	M	N	P	WT.
85A-504-01	3/4"	0.50	2.80	0.89	5.12	3.03	2.02	1.01	1.39	1.98	0.24	0.245	0.375	1.00	10-24	2.6
85A-505-01	1"	0.75	3.70	1.10	5.51	3.41	2.41	1.20	1.65	2.37	0.24	0.312	0.500	1.392	1/4-20	4.3
85A-507-01	1.5"	1.25	4.59	1.73	6.67	4.61	3.52	1.76	2.38	3.78	0.72	0.412	0.625	1.949	5/16-18	11.9
85A-508-01	2"	1.50	5.09	1.97	6.67	4.76	3.84	1.92	2.49	3.89	0.69	0.412	0.625	1.949	5/16-18	15.2
85A-509-01	2.5"	2.00	6.42	2.56	8.40	5.52	4.56	2.33	3.17	4.74	0.77	0.477	0.750	1.949	5/16-18	25.9

The listed C_v “factors” are derived from actual flow testing, at Apollo’s Pageland, South Carolina factory. These tests were completed using standard “off the shelf” valves with no special preparation and utilizing standard schedule 40 pipe. It should be understood that these factors are for the valve only and also include the connection configuration. The flow testing is done utilizing water as a fluid media and is a direct statement of the gallons of water flowed per minute with a 1 psig pressure differential across the valve/connection unit. Line pressure is not a factor. Because the C_v is a factor, the formula can be used to estimate flow of most media for valve sizing.

FLOW OF LIQUID

$$Q = C_v \sqrt{\frac{\Delta P}{SpGr}}$$

$$\text{or } \Delta P = \frac{(Q)^2 (SpGr)}{(C_v)^2}$$

WHERE:

- Q = Flow in US gpm
- ΔP = Pressure drop (psig)
- SpGr = Specific gravity at flowing temperature
- C_v = Valve constant

FLOW OF GAS

$$Q = 1360 C_v \sqrt{\frac{(\Delta P) (P_2)}{(SpGr) (T)}}$$

$$\text{or } \Delta P = \frac{5.4 \times 10^{-7} (SpGr) (T) (Q)^2}{(C_v)^2 (P_2)}$$

WHERE:

- Q = Flow in SCFH
- ΔP = Pressure drop (psig)
- SpGr = Specific gravity (based on air = 1.0)
- P₂ = Outlet pressure-psia (psig + 14.7)
- T = (temp. °F + 460)
- C_v = Valve constant

CAUTION: The gas equation shown, is valid at very low pressure drop ratios. The gas equation is NOT valid when the ratio of pressure drop (ΔP) to inlet pressure (P₁) exceeds 0.02.

NOTE: Only use the gas equation shown if (P₁-P₂)/P₁ is less than 0.02.

CV FACTORS FOR APOLLO VALVES (CONTINUED ON M-4)

VALVE	SIZE (IN.)														
	1/4	3/8	1/2	3/4	1	1.25	1.5	2	2.5	3	4	6	8	10	12
70B-140 Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
70-100/200 Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
70-300/400 Series	--	--	15	30	43	48	84	108	--	--	--	--	--	--	--
70-600 Series	2.3	4.5	5.4	12	14	21	34	47	--	--	--	--	--	--	--
70-800 Series	8.4	7.2	15	30	43	48	84	--	--	--	--	--	--	--	--
71-AR Series	--	--	--	30	43	48	84	108	190	370	--	--	--	--	--
71-100/200 Series	--	--	--	30	43	48	84	108	190	370	--	--	--	--	--
72-100/900 Series	--	--	26	48	65	125	170	216	--	--	--	--	--	--	--
72-1xx-A/72-9xx-A Series	--	--	26	48	65	125	170	245	--	--	--	--	--	--	--
73A-100 Series	8.4	7.2	15	30	43	48	84	108	--	--	--	--	--	--	--
73-300/400 Series	--	--	26	48	65	125	170	216	--	--	--	--	--	--	--
74-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
75-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
76-AR Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
76F-100 Series	8.1	15	15	51	68	125	177	389	--	--	--	--	--	--	--
76FJ-100 Series	8.1	15	15	51	68	125	177	389	--	--	--	--	--	--	--
76FK-100 Series	8.1	15	15	51	68	125	177	389	--	--	--	--	--	--	--
76-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
76-300/400 Series	--	--	26	48	65	125	170	216	--	--	--	--	--	--	--
76-600 Series	2.3	4.5	5.4	12	14	21	34	47	--	--	--	--	--	--	--
76J-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
76J-AR Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
76K-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
76K-AR Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
7K-100 Series	--	--	15	51	68	125	177	389	503	--	--	--	--	--	--
77-AR Series	8.1	15	15	51	68	--	177	389	--	--	--	--	--	--	--

REV. 21APR17



FLOW DATA

FOR APOLLO BALL VALVES

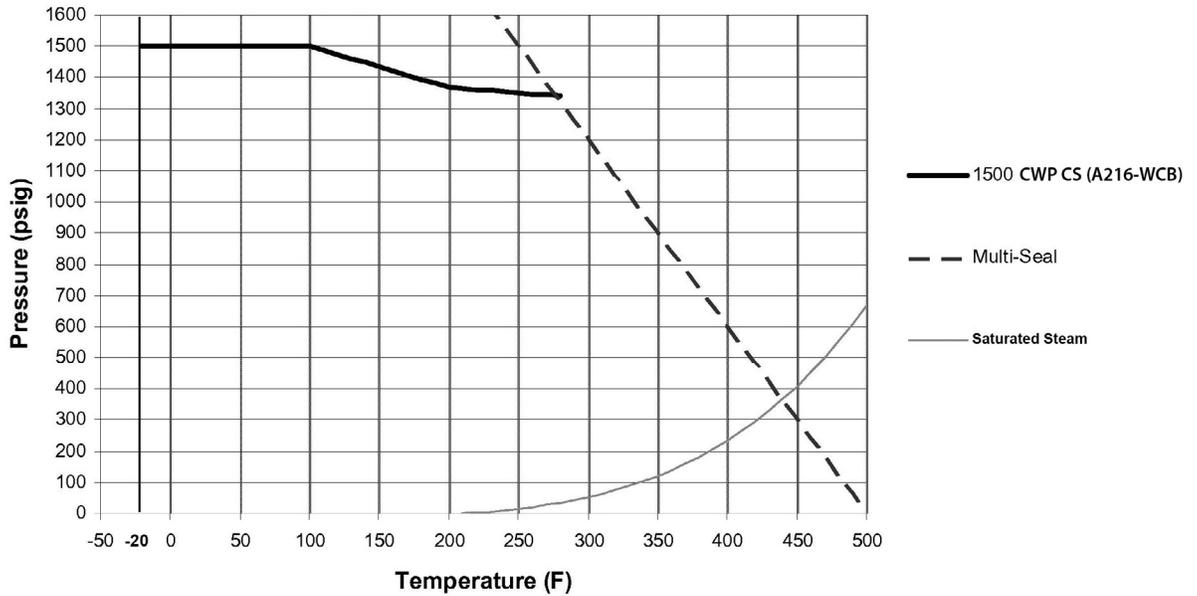
CV FACTORS FOR APOLLO VALVES (CONTINUED FROM M-3)

VALVE	SIZE (IN.)														
	1/4	3/8	1/2	3/4	1	1.25	1.5	2	2.5	3	4	6	8	10	12
77C-100/200 Series	4.5	7.2	16	36	68	125	177	389	503	--	--	--	--	--	--
77D-140 Series	4.5	7.2	16	36	68	125	177	389	--	--	--	--	--	--	--
77D-640 Series	--	--	--	11	24	35	--	--	--	--	--	--	--	--	--
77G-UL Series	4.5	7.2	16	36	68	125	177	389	503	--	--	--	--	--	--
77W Series	--	--	16	36	68	125	177	389	--	--	--	--	--	--	--
77-100/200 Series	8.1	15	15	51	68	125	177	389	503	--	--	--	--	--	--
79 Series	8.5	8.5	9.8	32	44	66	148	218	440	390	--	--	--	--	--
80 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
82-100/200 Series	8.1	14	26	51	68	120	170	376	510	996	1893	--	--	--	--
83A/83B Series	8.1	14	26	51	68	120	170	376	--	--	--	--	--	--	--
83R-100/200 Series	--	--	--	--	--	--	170	376	--	996	1893	--	--	--	--
86A/86B Series	8.1	14	26	51	68	120	170	376	--	--	--	--	--	--	--
86R-100/200 Series	--	--	--	--	--	--	170	376	--	996	1893	--	--	--	--
87A-100 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87A-200 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87A-700 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87A-900 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87A-F00 Series	--	--	--	--	75	--	195	410	545	1021	2016	4837	--	--	--
87B-100 Series	--	--	--	--	--	--	--	--	--	375	673	1099	1902	3890	--
87J-100 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87J-200 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87J-700 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87J-900 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87K-100 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87K-200 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87K-700 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87K-900 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
88A-100 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
88A-200 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
88A-700 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
88A-900 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
88A-F00 Series	--	--	--	--	75	--	195	410	545	1021	2016	4837	--	--	--
88B-100 Series	--	--	--	--	--	--	--	--	--	375	673	1099	1902	3890	--
89-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
9A-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
90-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
92-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
93-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
94A-100/200 Series	6	7	19	34	50	104	268	309	629	1018	1622	--	--	--	--
96-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
399-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
489-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--

1500 CWP

(CS) ASTM A216-WCB

GRAPH 23



1500 CWP

(SS) ASTM A351-CF8M

GRAPH 24

