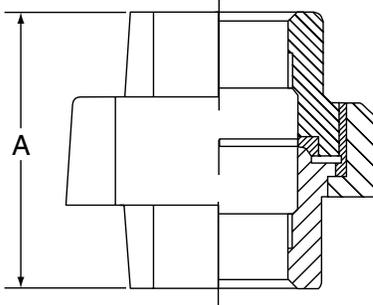


Class 300 (XS/XH)

FIG. 3459

Union (Brass Seat)



For Listings/Approval Details and Limitations, visit our website at www.anvilintl.com or contact an Anvil® Sales Representative.

FIGURE 3459 - UNIONS (BRASS SEAT)		
Nominal Size	Dimension A	Approx. Wt. Each
<i>In. (mm)</i>	<i>In. (mm)</i>	<i>Lbs. (kg)</i>
1/8 6	1.31 33.27	0.14 0.06
1/4 8	1.81 45.97	0.47 0.21
3/8 10	1.81 45.97	0.43 0.20
1/2 15	2.06 52.32	0.53 0.24
3/4 20	2.25 57.15	0.80 0.36
1 25	2.56 65.02	1.30 0.59
1 1/4 32	2.75 69.85	1.60 0.73
1 1/2 40	3.00 76.20	2.10 0.95
2 50	3.38 85.85	3.50 1.59
2 1/2 65	3.88 98.55	5.00 2.27
3 80	4.25 107.95	7.70 3.49
4 100	4.88 123.95	18.00 8.16

MATERIAL SPECIFICATIONS

Dimensions: Fittings: ASME B16.3
 Unions: ASME B16.39
 Bushings/Plugs: ASME B16.14

Material: ASTM A-197

Finish: Black or Hot Dip Galvanized per ASTM A153 Class A

Threads: NPT per ASME B1.20.1

Pressure Ratings: Fittings: ASME B16.3
 Unions: ASME B16.39
 Bushings/Plugs: ASME B16.14

Pressure Testing: All malleable iron fittings are tested for through wall porosity using an air under water process.

Agency Approvals: All malleable iron fittings and unions are UL/ULC Listed and FM Approved.

PROJECT INFORMATION		APPROVAL STAMP
Project:		<input type="checkbox"/> Approved
Address:		<input type="checkbox"/> Approved as noted
Contractor:		<input type="checkbox"/> Not approved
Engineer:		Remarks:
Submittal Date:		
Notes 1:		
Notes 2:		