

54 HYPERTHERM[®]

PLASMA

HYPERTHERM[®] HPR260XD[®]/HPR400XD[®] (30 AMP TO 130 AMP)



(Typical setup shown. Parts for your application may look slightly different)

Amperage	Shield Cap	Shield	Retaining Cap	Nozzle	Swirl Ring	Electrode	Water Tube
Mild Steel							
30	220747	220194ATTC	220754	220193ATTC	220180	220192ATTC	220340ATTC
50	220747	220555ATTC	220754	220554ATTC	220553	220552ATTC	220340ATTC
80	220747	220189ATTC	220756	220188ATTC	220179	420566 (Silver) CleanCut 220187ATTC	220340ATTC
130	220747	220183ATTC	220756	220182ATTC	220179	220181ATTC 220665ATTC (Silver) CleanCut	220340ATTC
Stainless Steel							
45	220747	220202	220755	220201ATTC	220180	220308ATTC	220340ATTC
80	220747	220338ATTC	220755	220337ATTC	220179	220339ATTC	220340ATTC
130	220747	220198ATTC	220755 (H35) 220756 (N2)	220197ATTC	220179	220307ATTC	220340ATTC
Aluminum							
45	220747	220202	220756	220201ATTC	220180	220308ATTC	220340ATTC
130	220747	220198	220755 (H35) 220756 (Air)	220197ATTC	220179	220307ATTC (H35) 220181ATTC (Air)	220340ATTC

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